

the news digest magazine

Volume XXVII-No. 12

MELLON INSTITUTE

December, 1954

LIERARY

WHY?

DEC 28 1954

PITTSBURGH, PA

MORE FOR YOUR MONEY

PATENTS ISSUED-OTHERS PENDING:

2,002,180 — 2,046,822 — 2,188,063 — 2,237,434 — 2,249,581 — 2,252,319 — 2,299,186 — 2,309,745 — 2,338,433 — 2,347,400 — 2,349,767 — 2,354,753 — 2,370,959 — 2,370,960 — 2,394,777 — 2,395,329 — 2,395,614 — 2,400,511 — 2,415,493 — 2,415,494 — 2,421,224 — 2,426,773 — 2,431,479 — 2,474,674 — 2,464,508 — 2,477,561 — 2,512,206 — 2,516,516 — 2,537,830 — 2,601,864.

SALES 80% PLUS:

As a matter of interest to you, a minimum of 80% of Holden products, whether applied to furnace or salt baths, are manufactured under patents issued or pending.

FOREIGN COUNTRIES:

In many of the foreign countries Holden products are covered by issued patents—this is more practically true of countries which are our allies—Canada, Great Britain, France, Italy, South Africa, Australia, Sweden, Brazil, and others.

More For Your Money Means Basically The Following:

- 1. Production of furnace equipment which has lower maintenance cost than any competitive type of salt bath equipment, regardless of the method of heating.
- 2. A minimum of down time regardless of type of heating, therefore, more production for the same dollar of original purchase.
- 3. In many cases, the designs as developed for electrical electrode furnaces have indicated 15 to 20% greater productive use or saving when these principles are applied to competitive furnaces.

(See Back Cover)

THE A. F. HOLDEN COMPANY

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Desanding—Descaling 18,000 lbs. per hr.—1800 KVA

Position Open on ASM Staff . . .

- This director of metals engineering education for ASM should have superb qualifications as a metallurgist (preferably a Ph.D. degree) but he should be much more than a scientist—he should be one who cares deeply about the practical consequences and the day-by-day usefulness of applied metallurgy in industry.
- He should have a conviction that metallurgical engineering can be brought to occupy a much larger place in industrial affairs than it does today. He should feel that the soundest method for achieving this larger place and recognition is through a broad program of adult education, which he will administer. He should understand instinctively the needs of design engineers and process engineers for this type of supplementary training in metals, and should be able to sense the still broader opportunities inherent in the training of large numbers of subprofessional technicians, draftsmen and production supervisors along the same lines.
- He should be able to glimpse a future metalworking industry in which metallurgy is the recognized and respected basis for all operations and in which a very large number of engineering and supervisory production personnel will have a common understanding of the importance of metallurgy because of their participation in the ASM correspondence courses in metals engineering.
- The man selected for this position should, of course, have the ability to plan and evaluate instructional materials. No less important, he should be endowed with the personal qualities and the persuasiveness necessary to win friends for this program among the top managements of metalworking companies as well as his colleagues in the headquarters' staff.
- He should be capable of growing with his own program, for this activity, skillfully administered, may justifiably become the largest department of the ASM.
- The new appointee, a metallurgist of 35 or under, might be either a young man who now contemplates leaving a university post and who has had some prior industrial experience, or one who now heads a small group or department in industry and has had some previous teaching experience which he enjoyed. The responsibilities and starting salary will be commensurate with those of a full professor of metallurgy in a leading universty.
- Please send a resume of your qualifications and experience to:

W. H. Eisenman, Secretary American Society for Metals 7301 Euclid Avenue Cleveland 3, Ohio

> Clai low

Metals Review

VOLUME XXVIII, 12

December, 1954

THE NEWS DIGEST MAGAZINE



MARJORIE R. HYSLOP, Editor
BETTY A. BRYAN, Associate Editor
RAY T. BAYLESS, Publishing Director
GEORGE H. LOUGHNER, Production Manager

A. P. FORD, Advertising Manager

DISTRICT MANAGERS

Donald J. Billings 7801 Euclid Ave., Cleveland S, Ohio UTah 1-0200

John F. Tyrrell John B. Verrier, Jr. 55 West 42nd St., New York 38 CHickering 4-2713

> Ralph H. Cronwell 58 West Jackson Blvd. Chicago, Ill. WAbash 2-7822

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A.S.M. to Europe— Germany



A 20th Century Locomotive—Symbol of German Progress—Steams Behind the Impressive Portals of the 13th Century Cologne Cathedral

A.S.M. members visiting Germany during the Joint Metallurgical Societies Meeting in 1955 will see three of Germany's liveliest and most historic Rhine River cities—Duesseldorf, Cologne and Bonn, as well as the nearby city of Essen on the Ruhr, a Rhine tributary.

Each of these cities has a different personality, and their variety typifies the surprises which all West Germany holds for the 160,000 Americans it welcomes annually.

Without divulging enough to rob these surprises of their impact, a brief preview of the four cities, including points of interest which potential visitors will want to jot down, is presented below.

Essen

Essen, the largest city of the Ruhr Valley, and the forge of Europe, thrives on the production of iron and metals, hard coal mining and coke works. Since the war, new industries have located in Essen, and some older ones have diversified their products. Textiles, chemicals and glass are produced in Essen today, and the Krupp works, once the armorers of Germany, is turning out locomotives and other heavy goods which contribute to the peace-time prosperity of Germany and Europe.

Feverish industrial activity does not, however, make Essen a town of soot and coal dust. In rebuilding, the city fathers surrounded factories and commercial concerns with open green areas from which one can look up to the wooded hillsides, cleft by sparking streams, that surround the 1100-vear old city.

Essen's ancient history is recalled by its Minster, a Romanesque cathedral whose golden statue of the Madonna dates from the 1st Century A.D. In contrast with this reminder of ages past is the collection of modern paintings hanging in the Folkwang Museum, and includes Van Gogh's "Portrait of a Young Man". For those in search of out-door recreation, it is only a few minutes ride on a street car to the 6-mile long Baldeney Lake, where swimming, sailing and other aquatic sports refresh the traveler seeking a pause in sightseeing and convention rounds.

To the north of Essen lies Muensterland, a wide plain dotted with ancient ivy-clad castles, and to the south, on the way to Duesseldorf, is Bergischesland, where medieval abbeys and manors alternate with busy towns engaged in weaving and dying, metalworking and chemical manufacturing. In the heart of Bergischesland is the Wupper Valley and the city of Wuppertal, whose suspension railway or sway-way, built 54 years ago and running for nine miles along the Wupper River, is today attracting world-wide attention as a possible solution for urban and interurban traffic problems.

Duesseldorf

In Duesseldorf, A.S.M. members will find one of the newest cities in Germany. Concrete, chrome and glass buildings sparkle with pristine glisten against the green trees and strips of lawn which line and divide the city's main streets. Rebuilt factories, producing iron, steel, chemicals, pharmaceuticals and cosmetics, are located outside the city. In 1945, almost half of the homes and nearly all of the factories and shops in Essen had been destroyed or irreparably damaged. Today, it is one of the main trading centers of North Germany, and the heart of the fashion industry. Wives of A.S.M. visitors will revel in the shops along the Koenigsallee, a fashion mart not only of Germany but of all Europe.

Cologne

Down the Rhine from Duesseldorf lies Cologne, one of the most startling examples of the contrast between old and new which gives Germany such vivid appeal. The fretwork spires of Cologne's 13th Century cathedral cast long shadows across the front of a steamlined office building; 20 railroad lines converge above underground catacombs which contain the tombs of Roman soldiers and Frankish

MELLON INSTITUTE



The Bundeshaus in Bonn, the Meeting Place of Elected Representatives From the Nine German States or "Laender"

conquerors. Founded in 38 B.C. and named for a Roman empress born on the site. Cologne was one of the great trading centers of the Hanseatic League in medieval times. Today the tradition of trade is promoted by myriad business associations which make their headquarters there. Cologne produces a wide variety of goods, from automobiles and cables to chocolate and beer, including, of course, the famous eau de Cologne.

Visitors to Cologne should be sure to see the cathedral—they should climb to the south tower for a breathless view of the surrounding countryside ringed by seven mountains—and the Romanic-Ger-



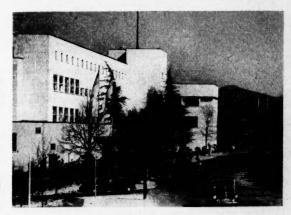
Above: The First Aluminum Bridge in Europe Spans the River in Dusseldorf. Right: Duesseldorf's Main Street Is a Fashion Mart for All Europeans

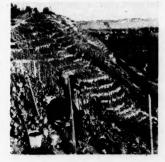


Tst Century A.D. Church in Essen Is Surrounded

by Offices of Textile, Chemical and Glass Firms

One of the Chief Tourist Attractions To Be Found in the City of Bonn Is Beethoven's Birthplace





The Vineyards Which Line the Rhine River Produce Over 100 Different Types of World-Famous Wine



(5) DECEMBER, 1954

man museum and the Schnuetgen Museum of medieval ecclesiastical art.

Bonn

Bonn, capitol of the German Federal Republic, is a city that was founded by the Romans before the birth of Christ. Birthplace of Beethoven, whose home is one of Bonn's tourist sights, it is also the seat of a famous law university on whose faculty some members of the federal government teach.

When this quiet university town became the capitol city of free Germany, it underwent rapid transformation. The Federal Chancellery was moved into the natural history museum, then into a graceful white mansion, once the home of old German royalty. The Coblentzerstrasse, where most of the government buildings are located, has lost its cobblestones and become a tree-lined thoroughfare, and a helicopter service now operates from one of the town squares. Reminders of the Middle Ages, however, are found in the old Muenster, once the setting of the coronations of German emperors.

Trip on the Rhine

A Sunday train and steamer trip on the Rhine has been planned in connection with the tour of these four cities. The broad river slices an ever-changing panorama from pink and white orchards abloom against a background of dark green wooded slopes to majestic crags topped by turreted castles. It is from one of these crags, near St. Goar, that legend maintains the songs of the Lorelei lured sailors to their death. Along the banks of the river grow the thick vineyards which produce more than 100 different types of famous Rhine wine.

From time to time on the boat part of the Rhine trip, you will pass under one of the graceful bridges built to replace the old bridges destroyed by bombs. You will also notice that the river is busy with freighters of all Europe, for the Rhine is not only a romantic route for tourists but a vital one for trade.

A.S.M. members will find a warm welcome in Germany from a people who speak their language, both figuratively and literally. English is spoken in



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all of Germany's big cities, and surprisingly enough, by most of the children in the small towns and villages. German cities hum with the overtones of high-speed production so familiar to American ears.

Germany Welcomes A.S.M.

German hospitality has a special quality—innkeepers, hotel managers, restaurant owners, policemen, bus drivers, train conductors, all regard the visitor as a personal guest and treat him accordingly.

Everywhere the traveler will find a wide choice of entertainment—from stage and musical performances, a variety of nightclubs, to delightful cafes and restaurants. German food is astonishingly good and highly imaginative. Regional specialties the visitor should be sure to order include potted hare baked in Madeira wine, brandy and burgundy, rosy Rhine salmon steamed with onions, Speissbraten, meat which has been soaked in spice for a day, then barbecued on beechwood sticks over an open fire a bean dish in which the beans, leaves and pods are simmered for hours with large chunks of bacon and served with a thickened gravy, and, of course, the world-famous Westphalia ham.

The wines, beers and liqueurs of the North Rhineland should all be tried, but especially a pale Dortmund beer called Helles Dortmunder, and an amber beer called Altbier. Calorie-conscious beer lovers will find a treat in Cologne's Wiess or Koelsch, highly refreshing beers which are tangy but have low alcoholic content. Most beers in this region are downed with a side order of Korn, a potent white, liqueur-like drink with a rye base which comes in a variety of flavors from bacon to raisin. Special wines to try, in addition to famous vintage names, include Drachenblut (Dragons' blood), Ahr-Burgunder, a high-proof red wine, and Viez, made from crabapples and very close to an American applejack, both in flavor and effect.

Germany would not be complete without a visit to one of the wine villages, such as Ruedesheim, which is on the A.S.M. itinerary. Since the visitor will reach this village on Sunday, he may see some native costumes. If he is lucky enough to steal some time from his official calendar to visit several small villages he may find himself dancing in the square at a flower fair, or taking part in a fish stabbing contest along the river bank.

From the night glow of the steel blast furnaces in the Ruhr to moonlight on the Rhine, from the black smoke with which Ruhr factories write their progress stories on the sky to the crumbling towers of the Rhine castles, the visitor will find a region which combines realism with romanticism, and hosts who are anticipating their chance to show A.S.M. members a bit of Germany today.

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The above article was written for Metals Review by the German Tourses Information Office.

National Metal Exposition—A Summary



When the doors of the International Amphitheatre in Chicago closed at 6:30 p.m. Friday, Nov. 5, the 36th National Metal Show became a matter of record. . . . a record boldly stamped "Success".

This year's big show broke every existing Metal Show record for number of exhibitors, display space used, visitors and new products and processes introduced.

While it is still too early for accurate returns, activity on the floor during the week indicated that this was the biggest year ever for sales. Last year, it will be remembered, sales soared to over 2½ million dollars before the show was half over.

As in every other Metal Show, a theme was developed almost the moment it opened; key word for 1954 was "new".

This year's program noted every new product being shown for the first time during the week of the show. Even a casual glance through the listing is proof enough that exhibitors saved everything they had developed in the past year for introduction at the Metal Show, further proof that the show is indeed the "Metals Marketplace of the World".

A subtle change of direction was apparent at the 1954 Metal Show. It was made clear this year that the metals industry is rising to meet the challenge presented by developments being made in channeling atomic energy for industry.

A number of new alloys were shown and drew more than a little interest. It is worth noting that in the past quarter century, a list of alloys published by A.S.M. has grown from 2265 to a whopping 20,000 entries. Tip-off on the direction of met-

allurgical research is that the alloys shown are designed to stand greater stresses, strains and temperatures.

Also high on the list of attractions were several applications of furnaces for producing refractory metals—a direct lead to the urgent need for atomic-age material.

More than ever this year, the Congress portion of the week's program drew visitors who came for the express purpose of listening to technical papers. A high spot of the technical program was three sessions sponsored jointly by A.S.M. and the Industrial Heating Equipment Association, which drew a top attendance of 700 at the opening meeting—typical of the great inter-

est shown in meetings sponsored by the four cooperating societies.

Putting together scattered pieces of information picked up at the show leads to a clear-cut conclusion: The metals industry has been elevated to a position of prominence in the drive for mastery of super-power.

Heart-warming high spot of the meeting was the annual banquet where accolades for work well done were passed on to well-deserving award winners.

Guest speaker at the banquet was Lawrence A. Kimpton, chancellor at the University of Chicago. He outlined the responsibility shared by industry and universities for continued progress in the metals field.

Inland Empire Presents Science Awards



Scientific Know-How Earned Recognition for Lewis and Clark High School Students, Dave Hirte, Who Tied for a Third-Place Award, and Bob Dycus, Who Won an Honorable Mention, in the A.S.M.-Sponsored Future Scientists of America Program. Pictured are, from left: Francis M. Krill, chairman of the Inland Empire Chapter; Bob Dycus; high-school principal A. L. Parker; Dave Hirte; and H. M. Louderback, Lewis & Clark science teacher

Winners in A.S.M. Metallographic Exhibit

National Metal Exposition, Chicago, Nov. 1-5, 1954

Best in Show

Grand Prize of \$100

R. D. Buchheit, J. E. Boyd,
 A. A. Watts and F. C. Holden
 Battelle Memorial Institute
 Columbus, Ohio

"Alpha Formation in a Beta Titanium Alloy"

SANANANANANA

Carbon and Alloy Steels

Best In Class: Mary E. Potter, U. S. Steel Corp., South Works, Chicago—"Hadfield's Manganese Steel —Pro-Eutectoid Carbide Isothermally Precipitated".

Honorable Mention: T. Richard McKinney, General Motors Corp., Detroit—"Ferrite Grain Structure in Tempered Bainite".

Honorable Mention: Stephanie Hacklaender, C. C. Kawin Co., Chicago—"Austenite Twins in Hadfield's Manganese Steel".

Aluminum, Magnesium, Beryllium and Titanium

Best in Class: R. D. Buchheit, J. E. Boyd, A. A. Watts and F. C. Holden, Battelle Memorial Institute, Columbus, Ohio—"Alpha Formation in a Beta Titanium Alloy".

Honorable Mention: James R. Dvorak, Armour Research Foundation of Illinois Institute of Technology, Chicago — "Isothermal Transformation of Titanium Alloy Containing 4 Cr and 3 Mo".

Honorable Mention: D. L. Robinson, Aluminum Co. of America, New Kensington, Pa. — "Subgrains in High-Purity Aluminum as Revealed by Use of Cubic Etch Pits".

Copper, Nickel, Zinc, Lead and Their Alloys

Best in Class: J. J. de Jong, Philips' Research Laboratory, Eindhoven, Holland—"Copper—Beryllium Internally Oxidized in Air".

Honorable Mention: Atsushi Iwata and Toshio Doi of Nitachi, Central Research Laboratory, Tokyo, Japan —"Surface Structure of Solidified Copper in High Vacuum".

Honorable Mention: L. Delisle Pellier, American Cyanamid Research Division, Stamford, Conn.—"Electron Micrograph of Annealing Twins in Copper".

Welds and Other Joining Methods

Best in Class: G. B. Herrington and R. H. Sozanski, Applied Research Laboratory, United States Steel Corp., Pittsburgh—"Single Vee Butt Welded Specimen of a Quenched and Tempered Alloy Steel".

Honorable Mention: Erwin R. Cprek, Research Laboratories Div., General Motors Corp., Warren, Mich.—"Copper Brazed SAE 1010 Steel Panels Showing Penetration of Copper Into Grain Boundaries of the Steel".

Honorable Mention: Stephanie Hacklaender, C. C. Kawin Co., Chicago—"Weldments of Mild Steel Plates".

Surface Phenomena

Best in Class: Malcolm J. Fraser, Rensselaer Polytechnic Institute. Troy, N. Y.—"Thermally Etched Structures on Chromium".

Results by Unconventional Techniques

Best in Class: Robert O. Quinn, American Can Co., Maywood, Ill.— "Armco Iron—Measurement of Depth of Chemical Attack on Different Crystal Faces".

Honorable Mention: S. R. Rouze and W. L. Grube, Research Laboratories Div., General Motors Corp., Detroit—Two-Beam Interference Microscopy; Studies of Surface Finish and of Incipient Corrosion".

Honorable Mention: M. L. Picklesimer, J. C. Gower and E. P. Griggs. Oak Ridge National Laboratory, Oak Ridge, Tenn.—"Zirconium—3 At.% Silver; Chemically Etched and Electrolytically Anodized".

Honorable Mention: J. B. Newkirk, Metals Research Dept., General Electric Co., Schenectady, N. Y.—"Perfect CdI₂ Crystals Growing in an Aqueous Solution".

Slags. Inclusions, Refractories, Cermets

Best in Class: Winifred Oakes, U. S. Steel Corp., South Works, Chicago—"Blast Furnace Flue Dust Sinter".

Honorable Mention: C. A. Fournier, Ford Motor Co., Aircraft Engine Div., Chicago—"Ferrochromium Inclusion in Titanium".

Metals and Alloys Not Otherwise Classified

Best in Class: William C. Coons, Climax Molybdenum Co. of Michigan, Detroit—"Recrystallization of Wrought Molybdenum".

Honorable Mention: William C. Coons, Climax Molybdenum Co. of Michigan, Detroit—"Slip Marking on the Surface of a Grain of Molybdenum".

Honorable Mention: Harriet P Roth, Nuclear Metals, Inc., Cambridge, Mass.—"Zirconium, Electropolished; Steps During Gradual Removal of a Disturbed Surface Layer"

Series Showing Transitions or Changes During Processing

Best in Class: Robert M. Slepian, Westinghouse Electric Corp., East Pittsburgh, Pa.—"An Experimental Precipitation Hardening Alloy".

Honorable Mention: L. Delisle Pellier, American Cyanamid Research Division, Stamford, Conn.—"Grain Boundaries and Sub-Grain Structures in OFHC Copper".

Honorable Mention: Edmund J. Klimek and James R. Dvorak Armour Research Foundation of Illinois Institute of Technology. Chicago—"Study of Alpha Prime Needles Formed in Titanium, 13% Mo Alloy on Quenching From 1000° F."

Iron, Cast and Wrought

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Best in Class: Stephanie Hacklaender, C. C. Kawin Co., Chicago— "Wrought Iron—Cross Section of a Rose-Damascus Steel".

Honorable Mention: Stephanie Hacklaender, C. C. Kawin Co., Chicago—"Ductile Cast Iron—Graphite Nodule Surrounded by Ferrite".

Stainless Steels and Heat Resisting Alloys

Best in Class: Mary E. Potter. U. S. Steel Corp., South Works, Chicago—"Differentiation of Sigma and Carbides in a 27% Cr Stainless Steel".

Honorable Mention: P. Lillys and C. Feng, Crucible Steel Co. of America, Harrison, N. J.—"Discontinuous Precipitation in 18 Cr, 16 Mn Austenitic Stainless".

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Briefs Lehigh on Induction Heating



A. F. Kindt, Chapter Chairman, and W. Childs, Program Chairman, Congratulate Joseph F. Libsch on His Talk on "Metallurgical Aspects of Induction Heating" Given Before Lehigh Valley Chapter. N. H. Halliday, secretary, looks on. From left: Mr. Halliday, Mr. Kindt, Dr. Libsch and Mr. Childs

Speaker: Joseph F. Libsch Lehigh University

Joseph F. Libsch, professor of metallurgy, Lehigh University, and metallurgical consultant for Lepel High Frequency Laboratories, presented an address on "Metallurgical Aspects of Induction Heating" at a meeting of the Lehigh Valley Chapter.

Dr. Libsch first gave a brief historical review of induction heating principles and methods, indicating that patents were issued for the process as early as 1850 and 1900. Modern applications of these principles to heat treatment are due to the efforts of E. F. Northrup, prior processes having been mainly for melting.

Dr. Libsch emphasized that the same metallurgical principles that apply in conventional furnace heating also apply in induction heating, providing due consideration is given to time and temperature. The influence of short heating times upon carbide solution, austenitic grain growth, prior structure, superhardness and the appearance of "pearlite ghosts" during induction heating was illustrated with slides. Tempering may also be accomplished by induction heating if higher tempering temperatures are used to compensate for shorter times.

The steels that respond most readily to induction hardening are the plain medium carbon, or those alloyed with noncarbide-forming elements. Temperatures 100 to 300° F. higher than normal austenitizing temperatures are required for those steels alloyed with carbide-forming elements to obtain similar transformation characteristics. These principles were illustrated by several slides showing the TTT characteristics for both conventional and induction heated samples.

It has been learned that a sorbitic structure, obtained by a prior quench and temper, provides most rapid response to induction hardening. Asrolled structures containing massive free ferrite are to be avoided in short heating cycles.

A brief summary of recent applications of induction heating, which are in practice or under investigation at the present time, included: surface hardening of ductile iron; super-purification of nonferrous metals; and spectrographic analysis of molten metals.

Dr. Libsch supplemented his talk with an interesting display of induction hardened and fabricated parts.—Reported by F. H. Ulrich for Lehigh Valley Chapter.

Purdue Members Visit University Physics Labs

Speaker: K. Lark-Horovitz

Purdue University

Purdue Chapter's guest speaker at a recent meeting, K. Lark-Horovitz, chairman of the department of physics at Purdue, presented a talk on "Activities in Physics Research at Purdue".

Dr. Lark-Horovitz, who has been associated with the department for the past 26 years, stated that both fundamental research and applied research are in progress. In fundamental research, many studies are being conducted; for example, the nature of isotopes, intrinsic conductivity of semiconductors, and laws and the-

ories of solid state physics. In applied research, investigations are being made of germanium photocells and on the effect on properties of metals exposed to nuclear radiation.

Following Dr. Lark-Horovitz's talk, members



K. Lark-Horovitz

were taken through the major divisions of the department of physics. A brief description of the major studies being conducted in each division was made, with a demonstration where feasible.

In the electron diffraction division, a demonstration of the Vickers metallographic microscope, modified with a Bergsman microhardness tester, was given. With this equipment, the effect on the hardness of metals exposed to nuclear irradiation can be studied.

In the solid state division lab, a demonstration was given of the study of semiconductors with impurities which can be controlled to one part in one million. The intrinsic conductivity and impurity conductivity are also studied and compared.

The fundamental work being conducted in the biophysics division is concerned with the difference in the physical aspects of living and inert matter. Some of the problems under study include the reproductive mutations and the crystalline molecular structure of a common virus culture.

—Reported by J. J. Phillips for Purdue Chapter.

ASM-SLA System To Be Revised; Suggestions Invited

The ASM-SLA Classification of Metallurgical Literature has reached a stage in its development where a re-evaluation and possible revision appear to be desirable. The Classification was published four years ago and the first printing is now nearing depletion.

The Classification was purposely designed to permit considerable lattude for individual expansion. In order that its usage may be maintained as uniform as possible, it appears desirable that these individual expansions be collected, collated and possibly incorporated into the printed classification scheme. This can doubtless be done—and existing defects, inconsistencies and omissions corrected—without unduly disturbing the present framework.

A further reason for action at the present time is that a committee has been appointed by the International Federation of Documentation to study the Classification thoroughly and suggest revisions and improvements so that it can be presented for adoption as an international standard.

The experience of individual users of the system would provide invaluable information, both for a revised printing in this country and for study by the international committee. The active assistance of such users is therefore urgently requested.

Comments, criticisms and expanded outlines would all be most welcome, and should be addressed to *Metals Review*, 7301 Euclid Ave., Cleveland 3 Obio

Meet Your Chapter Chairman

CLEVELAND

ALLEN MARSHALL MONTGOMERY, chairman of the Cleveland Chapter, was born in Aspinwall, Pa., in 1915. He attended primary and high school in Aspinwall and was graduated from Carnegie Institute of Technology in 1937 with a B.S. degree in metallurgical engineering. He continued with graduate work at Carnegie Tech, receiving an M.S. degree in metallurgy in 1939. He started to work with the Cleveland Division of the Aluminum Research Laboratories of Aluminum Co. of America in 1939 where he is now assistant chief of the division.

Al married Dorothy Millar in 1940 and they have two children, Dick, 13, and Betty Ann, 8. He is a member of the British Institute of Metals, the National Association of Corrosion Engineers, and the D-19 Committee of the American Society for Testing Materials. He enjoys camping, canoeing and home woodworking.

LOUISVILLE

HARRY D. BITNER, chairman of the Louisville Chapter, is chief fabrication engineer of the General Sales Division of Reynolds Metals Co. For the past six years his work has been centered around customer service in the fields of machining, forging and extrusion of aluminum alloys.

Mr. Bitner was born in Union, Ind., and was graduated from Purdue University in 1930, when he went to work for the Aluminum Co. of America. He joined Reynolds in 1935 as chief research metallurgist, and, before assuming his present duties, held positions as assistant chief metallurgist, assistant plant manager and plant manager.

He is married and is the father of a boy and a girl. Mr. Bitner is a Mason, a member of the Wire Association and the Kentucky Society of Professional Engineers. He has served as chairman of the public relations committee and as vice-chairman of the Louisville Chapter A.S.M. He claims no special hobby but enjoys spectator sports.



A. M. Montgomery



D. F. Davis



J. C. Danec

WORCESTER

JOSEPH C. DANEC, chairman of the Worcester Chapter, is technical assistant to the production engineer, Norton Behr-Manning Overseas Inc. He was graduated from Lafayette College in 1939 with a B.S. degree in chemical engineering, and worked as a research engineer in the process metallurgy division, Battelle Memorial Institute, before joining Norton in 1941.

Mr. Danec, who was born in Columbus, Ohio, in 1917 and attended primary and high school there, is married and has three children, Nancy-Jo, 12, Dorothy, 8, and Deborah Joan, 4. He is a member of the Worcester Engineering Society and Christ the King Holy Name Society. He served as chairman of Worcester Chapter's educational committee for three years, and as a member of the chapter's executive committee for three years, and is on the powder metallurgy committee of ASTM B-9.

Joe enjoys golf, color photography, baseball and bowling, when he can find time off from his family and his work.

MONTREAL

James U. Macewan, chairman of the Montreal Chapter, was graduated from Queen's University, Ontario, in 1922 with a B.S. degree in metallurgy, and subsequently obtained his M.S. degree from the Montana School of Mines in 1933. He spent several years in the lead smelting industry before entering the teaching profession. He taught for five years at Montana School of Mines and joined the staff of McGill University, Montreal, in 1936, where he is now chairman of the department of metallurgical engineering.

MAHONING VALLEY

EUGENE M. SMITH was born at Bethlehem, Pa. He received a B.S degree in metallurgical engineering from Lehigh University in 1942 and a M.S. degree from Ohio State University in 1949.

Mr. Smith has been with Youngstown Sheet and Tube Co. since 1949 as a development engineer in the mili research and development department. He also teaches in the evening at the William Rayen School of Engineering of Youngstown College.

Before coming to Youngstown, Mr Smith was a research engineer at Battelle Memorial Institute, and from 1942 to 1944, he was operating engineer at the New Kensington, Pa.. extrusion plant of the Aluminum Co. of America.

In addition to his present job as chairman of the Mahoning Valley Chapter, Mr. Smith is vice-president of the Mahoning Valley Technical Societies Council and vice-president of the Youngstown Lehigh Club. He retains his interest in U. S. Maritime affairs through association with former classmates on the schoolship Annapolis, the Pennsylvania merchant marine officers academy.

Mr. Smith is married and has a young daughter, Ann Gladys. Besides his interest in salt water activities. his hobbies include technical writing and study of corporation finance.

FORT WAYNE

DONALD F. DAVIS, chief metallurgist, Central Steel & Wire Corp., received his B.S. in metallurgy from University of Notre Dame in 1948. He was employed as a metallurgical investigator for the Salisbury Axle Division of the Dana Corp. after leaving school, eventually becoming chief metallurgist for the same company, before going to Central.

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Don was married in 1947 and he and his wife have a daughter, born in 1949. Golf, fishing and stamp collecting are his hobbies, and he is kept active in the Society of Automotive Engineers, Fort Wayne Chamber of Commerce and the Fort Wayne Foremen's Club. He has served as treasurer, secretary and vice-chairman for Fort Wayne Chapter. Don spent four years in the Navy in the Caribbean Area aboard patrol craft, and is presently an ensign in the Reserve.





H. D. Bitner



E. M. Smith



METALS REVIEW. (10)

Graphitic Toolsteels Topic of Chattanooga Talk



A. F. Sprankle, Timken Roller Bearing Co., Spoke on "Manufacture and Metallurgy of Graphitic Toolsteel" at a Meeting of the Chattanooga Chapter. He is shown above with officers and guests of the Chapter. From

left: A. Flowers, chairman; Howard Sutton; Jack Stocker, vice-chairman; L. N. Wall, secretary-treasurer; Mr. Sprankle; Carl Berndt; Harold Dicks; and Jack Troy, Sports Round-Up Coffee Speaker of the Meeting

Speaker: A. F. Sprankle Timken Roller Bearing Co.

"Manufacture and Metallurgy of Graphitic Toolsteel" was the subject of a talk given by A. F. Sprankle, metallurgist, Timken Roller Bearing Co. at a meeting of the Chattanooga Chapter.

Mr. Sprankle described the beginning of graphitic toolsteels, which were originally used primarily in die making. With slides, he illustrated the use of the electric furnace with the new induction stirrer which has improved quality by lowering phosphorus and sulfur as well as speeding production. Mr. Sprankle then explained the importance of controlled ratio of graphite to carbide and the means of this control by proper bal-ance of carbide to ferrite forming elements during melting. Slides of micrographs were used to illustrate graphite contents and distribution for the several types of graphitic steels. Improved machinability in graphitic toolsteels was shown by slides of testing machines and charts of results of tests. Applications of the use of graphitic toolsteel, especially in dies, were also illustrated.

Mr. Sprankle concluded with three theories to explain the improved machinability, and wear resistance of graphitic toolsteel: Surface film given by graphite; graphitic pockets which furnish reservoirs to hold lubricants; and graphitic pockets which hold externally introduced hard particles.—Reported by J. H. McMinn for Chattanooga Chapter.

distributes annually through chapters and by mail to secondary school students, thousands of leaflets entitled "Does Engineering Appeal to You".

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Explains How Inclusions Are Formed in Steels at Fort Wayne Meeting

Speaker: Walter Crafts
Metals Research Laboratories

Walter Crafts, associate director of research, Metals Research Laboratories, Electro Metallurgical Co., a division of Union Carbide and Carbon Corp., and A.S.M. trustee, spoken "Inclusion Formation in Steel" at Fort Wayne's National Officer's Night meeting.

Mr. Crafts explained the A.S.M.'s educational program and its plans for the future, and gave dates and places of meetings A.S.M. has planned for the next year.

Mr. Crafts pointed out that inclusions present a real problem in developing serviceability of metals. He classified the types of inclusions as "wild" and "domesticated". The "wild" type are more or less accidental in character and are controllable to a large degree. They result from bottom boils and ladle conditions that produce refractory and slag enclosures that tend to remain in the metal, especially in cold heats, through mechanical erosion and chemical reaction. The "domesticated" type of inclusions are formed from oxygen, sulfur and nitrogen dissolved in the liquid metal. The manner in which they are rejected during cooling controls their shape and effect on the steel, as in the case in which intergranular inclusions produce metals with low

Mr. Crafts explained that the type of inclusion can be controlled. Oxide precipitation is controlled by using manganese or silicon with the addition of such elements as aluminum. The use of controlling agents gives

the metal a particular characteristic. Examples of controlling agents and their effect are sulfur giving better machining qualities, aluminum refining grain structure and manganese producing better rolling qualities. The effectiveness of these additions for controlling inclusions and related characteristics, such as hot working properties, depends largely on the sequence of de-oxidation treatments. These practices are largely empirical and peculiar to local and special conditions so that inclusion elimination requires meticulous and continuous attention.

Mr. Crafts' instructive talk was followed by a question and answer period. Following this a film, "Steel With a Thousand Qualities", was shown.—Reported by Lee Van Fossen for Fort Wayne.

Tells How Alloys Solidify

Speaker: C. W. Winegard
University of Toronto

At a meeting of the Ontario Chapter held in Hamilton in October, C. W. Winegard, assistant professor, department of metallurgy, University of Toronto, addressed the members on the subject "Solidification of Alloys". Dr. Winegard, who is currently investigating the segregation of impurities during solidification and annealing of metals, gave a most interesting and informative talk enjoyed by all members present.—Reported by G. H. McCally for Ontario.

has fathered the establishment of Acta Metallurgica, technical and theoretical international publication for the entire metals industry.

Appointments to A.S.M. Standing Committees

At the meeting of the Board of Trustees of the American Society for Metals held Aug. 26, new appointments to various national committees of the Society were announced by President-Elect Roberts and confirmed by the Board. The complete personnel of the standing committees is listed below. The new appointments are shown in italics and the numerals represent the date of expiration of the appointment. Chapter affiliations are listed rather than employment addresses.

Constitution and By-Laws Committee

- D. W. Thompson, General Electric Co., Fort Wayne, '55, Chairman.
- T. M. La Crone, Lindberg Engineering Co., West Michigan, '55.
- W. Mack Crook, Consulting Engineer, Texas. '56.
- R. E. Layton, O. A. Sutton Corp., Wichita, '56.
- E. Huether, Revere Copper & Brass Inc., St. Louis, '57.
- G. M. Snyder, Northeast Pennsylvania, '57.
- A. O. Schaefer, Midvale Co., Representative of Board of Trustees, Philadelphia.

Finance Committee

- W. A. Pennington, Carrier Corp., Syracuse, '55, Chairman (A.S.M. Treasurer)
- K. R. Van Horn, Aluminum Co. of America Research Laboratories. Pittsburgh, '55.
- C. E. Williams, Battelle Memorial Institute, Columbus, '55.
- A. B. Kinzel, Union Carbide & Carbon Research Laboratory, Inc., New York. '56.

- A. A. Hess, American Society for Metals, Assistant Treasurer, Cleveland, '56.
- F. R. Morral, Kaiser Aluminum & Chemical Corp., Inland Empire, '56. R. P. Daykin, Ladish Co., Milwaukee,
- Zay Jeffries, General Electric Co., Cleveland, '57.
- Erith Clayton, Tainton Co., Baltimore, '57.

Publications Committee

- Peter Payson, Crucible Steel Co. of America, New York, '55, Chairman.
- B. L. Averbach, Massachusetts Institute of Technology, Boston, '55.
- W. O. Binder, Electro Metallurgical Co., Buffalo, '55.
- J. A. Berger, Molybdenum Corp. of America, Pittsburgh, '55.
- L. Gregg, Cornell University, Southern Tier, '55.
- G. V. Smith. U. S. Steel Corp., New Jersey, '55.
- H. S. Avery, American Brake Shoe Co., New York, '56.
- D. J. Carney, U. S. Steel Corp., Chicago, '56. James Wyatt, Horizons, Inc., Cleve-
- land. '56.

- W. D. Manly, Oak Ridge National Laboratory, Oak Ridge, '56.
- G. W. Birdsall, Reynolds Metals Co., Louisville, '57.
- H. J. Elmendorf, American Steel & Wire Co., Worcester, '57.
- G. A. Fritzlen, Haynes Stellite Co.,
- Purdue, '57. J. F. Libsch, Lehigh University, Le-
- high Valley, '57. R. I. Jaffee, Battelle Memorial In-
- stitute, Columbus, '57. R. D. Chapman, Chrysler Corp., De-
- troit, '56.

Advisory Committee on **Metallurgical Education**

- W. E. Mahin, Vanadium Corp. of America, '55, Chairman.
- Frank Forward, University of British Columbia, British Columbia, '55.
- J. C. Holmberg, Douglas Aircraft Co.,
- A. J. Shaler, Pennsylvania State College, Penn State, '55.
- G. A. Fisher, Jr., International Nickel Co., St. Louis, '56.
- H. E. Flanders, University of Utah, Utah, '56.
 - (Continued on following page)



W. E. Mahin

These Men Are the Newly Appointed Chairmen of the Following A.S.M. Standing Committees: W. E. Mahin, Advisory Committee on Metallurgical Education; D. W. Thompson, Constitution and By-Laws Committee; O. T. Marzke, Seminar Committee; N. E. Promisel, Metals Handbook Committee; P. Payson, Publications Committee; and C. H. Lorig, Education Committee



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C. H. Lorig





O. T. Marzke



N. E Promisel



Peter Payson

METALS REVIEW (12)

E. E. Stansbury, University of Tennessee, Oak Ridge, '56.

R. F. Hehemann, Case Institute of Technology, Cleveland, '57.

J. W. Ludewig, Carnegie Institute of Technology, Pittsburgh, '57. James U. MacEwan, McGill Univer-

sity, Montreal, '57.

Robert Raudebaugh, A.S.M. Trustee, Representative of the Board.

Education Committee

C. H. Lorig, Battelle Memorial Institute, Columbus, '55, Chairman.

W. J. Buechling, Copperweld Steel Co., Warren, '55.

J. M. Edge, Tennessee Coal Iron & R. R. Co., Birmingham, '55.

R. S. Guinan, Development Engineer,

Rochester, '56. H. J. Smith, International Harvester Co., Louisville, '56.

Morris Cohen, Massachusetts Institute of Technology, Boston, '57.

W. T. Lankford, Jr., U. S. Steel Corp., Pittsburgh, '57.

M. R. Meyerson, National Bureau of Standards, Washington, '57.

A. U. Seybolt, General Electric Co., Eastern New York, '57.

Metal Progress Advisory Committee

E. E. Thum, Editor, Metal Progress, Cleveland.

G. A. Roberts, President, A.S.M.

A. O. Schaefer, Vice-President, A.S.M. W. H. Eisenman, Secretary, A.S.M. J. L. Christie, Handy & Harman, New

Haven, '55. R. G. Roshong, Heintz Manufactur-

ing Co., Philadelphia, '55. F. G. Foote, Argonne National Lab-

oratory, Chicago, '56.

H. J. Nichols, Bureau of Mines and Technical Surveys, Ottawa Valley,

Donald Rosenblatt, Elmco Corp., Utah, '57.

L. P. Tarasov, Norton Co., Worcester. '57.

Metals Handbook Committee

N. E. Promisel, Navy Bureau of Aeronautics, Washington, '55, Chairman.

L. E. Simon, Electro-Motive Division, Chicago, '55.

S. F. Urban, Titanium Alloy Manufacturing Co., Buffalo, '56.

F. R. Anderson, Gardner-Denver Co., Rocky Mountain, '56.

W. L. Badger, General Electric Co., Boston, '56.

R. W. E. Leiter, Budd Co., Philadelphia, '57.

M. L. Frey, Allis-Chalmers Manufacturing Co., '57.

S. R. Callaway, General Motors Corp., Detroit, '57.

T. A. Frischman, Eaton Manufacturing Co., Cleveland, '57.

George Perkins, Reynolds Metals Co., Louisville, '57.

C. W. Briggs, Steel Founders' Society of America, '57.

A. R. Oakley, Steel & Machine Tool Sales Co., Texas, '57.

Vocational Education Committee

W. F. Collins, United Carr Fastener

Corp., Boston, '55, Chairman. Alfred Bornemann, Stevens Institute of Technology, New Jersey, '55.

H. N. Farmer, Security Engineering Co., Inc., Los Angeles, '55.

W. J. Kinderman, Yarnall-Waring Co., Philadelphia, '55.

J. Robbins, Sierra Drawn Steel Corp., Los Angeles, '55.

W. C. Schulte, Curtiss-Wright Corp., New Jersey, '55.

T. J. Hugel, Purdue University, Purdue, '56.

Karl Fetters, Representative of the Board of Trustees.

W. E. Mahin, Chairman, Advisory Committee for Metallurgical Education (ex officio).

O. E. Cullen, Surface Combustion Corp., Toledo, '57.

A. R. Fairchild, Jr., Western Electric Co., Carolinas, '57.

W. E. Frank, Caterpillar Tractor Co., Peoria, '57.

Jacob G. Gantner, National Cash Register Co., Dayton, '57.

M. J. Weldon, Henry G. Thompson & Son Co., New Haven, '57.

Seminar Committee

O. T. Marzke, Naval Research Laboratory, Washington, '55, Chairman. A. Beck, University of Illinois, Peoria, '55.

E. S. Machlin, Columbia University, New York, '55.

Frederick Seitz, University of Illinois, '55.

R. L. Cunningham, Canadian Bureau of Mines, Ottawa Valley, '56.

Eric Jette, Los Alamos Scientific Lab-

oratory, Los Alamos, '56. Robert Maddin, Johns Hopkins University, Baltimore, '56. Arthur S. Nowick, Yale University,

New Haven, '56.

B. Averbach, Massachusetts Institute of Technology, Boston, '57.

Bruce Chalmers, Harvard University, Boston, '57.

John Fischer, General Electric Research Laboratory, Eastern New York, '57.

T. Read, Jr., Bell Telephone Laboratory, New Jersey, '57.

Metals for Jet Engines Discussed at Phoenix

Speaker: L. A. Lunini Curtiss Wright Corp.

L. A. Lunini, Wright Aeronautical Division, Curtiss Wright Corp., presented a talk entitled "New Metals That Are Being Used in Jet Engines of Today" at a meeting of the Phoenix Area Chapter recently. Mr. Lunini was assisted in his talk by Emil Osol, also of Curtiss Wright, and together they gave a comprehensive review of the metals that are being used in the construction of the jet engine.-Reported by D. A. Rich for Phoenix Area.

Presents Data on **Process for the Cold Extrusion of Steel**

Speaker: Ben Kaul Mullins Mig. Co.

The Calumet Chapter heard Ben Kaul, director of technical development for Mullins Manufacturing Co. and originator of the company's Koldflo Process, talk on "Cold Extrusion of Steel".

Mr. Kaul presented a brief history of steel forging and discussed advantages in the use of the hydraulic press for cold extrusion of steel on long parts. The hydraulic press produces maximum pressure on the full length of stroke available. He then explained the various steps necessary for a finished extrusion.

Sections are first cut from rolled bar stock and made into completely round slugs by means of a die in a press. The slugs are sized, phosphate coated and then extruded. The length of backward extrusion possible is generally twice the diameter of the punch, the limiting factor being the strength of toolsteel in the dies and available pressure. The working limit is about Rockwell B-102 on extruded articles and, if further shaping is necessary, the part must be stress relieved.

Die life is excellent. A lubricant (phosphate coating) is provided on each slug. The proper die design will prevent the steel from galling. Temperature of parts or dies properly designed does not exceed 350° F., regardless of the number produced per hour.

Mr. Kaul discussed the economics of the cold extrusion process and stated that the balance between labor costs and the cost of steel and its savings over previous methods was the determining factor. A cold extruded finished article provides very close tolerances. Low carbon steels are well suited for this process, and physical properties of approximately 100,000 psi. are created by cold working. Alloy steels may be extruded, but the annealing or stress-relieving necessary to complete a multiple-operation article restricts the use of alloy steel to parts made in one shot.

A perfectly round hole can now be produced, which opens a large field of commercial use. Although the biggest advance has been made in the extrusion of military items, commercial articles, such as accumulators for power steering, power brakes and other articles, are now being extruded. Wherever the physical properties obtained by cold working are satisfactory for a part, labor and material can be saved over previous

Appropriate sketches and extruded parts were used to emphasize steps in the extrusion procedure.-Reported by C. A. Michaels for Calumet.

NE Pennsylvania Hears Raudebaugh



Northeast Pennsylvania Chapter Chairman, L. P. Clare, Sylvania Electric Products, Inc., Presents a Sustaining Membership Certificate to D. J. Branning (Right) Who Represents the Hygrade Atlas Co., the Chapter's First Sustaining Member. The ceremony took place during the Chapter's National Officers Night Meeting at which Robert J. Raudebaugh, A.S.M. Trustee, Gave a Talk Entitled "Some Recent Metallurgical Developments"

Speaker: R. J. Raudebaugh International Nickel Co.

At the National Officers' Night meeting of the Northeast Pennsylvania Chapter, R. J. Raudebaugh, of International Nickel Co.'s Research Laboratories, presented a talk on "Recent Metallurgical Developments".

Dr. Raudebaugh commented on the progress made in the development of America's extensive taconite iron ores. Blast furnaces have already been operated successfully on a 100% beneficiated taconite charge. Other new sources of iron ore which recently have been developed are those of Labrador and Venezuela, both of which contain about 60% iron.

The recovery of manganese from openhearth furnace slags is being accomplished by smelting, leaching and chemical processes. Some development remains to be done to effect an economical recovery of the metal by these processes. These slags can, however, provide all the manganese our steel industry requires.

Vacuum melting techniques for such highly reactive metals as titanium, strontium and beryllium have graduated from the laboratory stage and are being used in industry on a larger scale to melt these metals and many alloys.

In the physical metallurgy field, a new adaptation of the electron microscope enables viewing in the third dimension and is expected to answer some intriguing questions. Work continues on alloys for high-temperature applications, with creep, creep-rupture and stress-rupture tests being used to determine the suitability of the alloys. In addition, progress has been made in the development of ceramic and metal-ceramic coatings to protect these alloys against high-temperature oxidation.—Reported by A. J. Babecki for Northeast Pennsylvania.

Growth and Future Of Aluminum Noted

Speaker: Charles Braglio
Aluminum Co. of America

The Columbus Chapter initiated its 1954-55 season with a talk on "Aluminum—New Developments and Future Prospects" presented by Charles Braglio, assistant manager, development division, Aluminum Co. of America. Mr. Braglio discussed the availability, demand and economic advantages of aluminum.

The present supply of primary aluminum was traced from the first commercial production in 1888 to the current U.S. production of an estimated 1,500,000 tons in 1954. Last year the production of secondary aluminum in this country set a new high in tonnage with 368,000 tons. In addition, the aluminum supply last year was augmented by imports from Canada amounting to 250,000 tons. In describing the current expansion programs of the various U.S. and Canadian producers, he emphasized that Aluminum Co. of Canada, Ltd., alone, will produce 1,050,000 tons annually with the completion of its Kitimat project. Mr. Braglio predicted a fivefold increase over 1950 production by 1975.

The speaker pointed out that the only reason for designing with aluminum or for engineering it into a design is its economic advantages. This discussion was centered around a list of the fundamental characteristics possessed by aluminum: light weight, high resistance to corrosion, high electrical conductivity, high thermal conductivity, high reflectivity (85% of visible light is reflected), workability, nontoxic nature, nonsparking characteristics, nonmagnetic nature, strength attained by alloys,

appearance and high scrap value. The speaker stated that the most important characteristic of aluminum is its light weight, about one-third that of steel. Although the volume conductivity of the electrical-conductor grade of aluminum is only 61% that of the copper standard, its mass conductivity is 200%. In commenting on the strength produced in aluminum when it is alloyed, the speaker deemed it unfortunate that aluminum when alloyed is still called plain aluminum while, for example, copper becomes red brass, manganese bronze, etc., when alloyed.

Some 20 to 25% of the current aluminum production is being used in the building products field. The 30story Alcoa office building in Pittsburgh, the first light-weight skyscraper, points the way to additional applications in this field. Both office and industrial buildings designed to use aluminum walls are more economical to build than those of conventional brick construction. In addition, the thinner walls give more floor space, an important factor in rented offices. The additional space created in the 30-story Alcoa building by this new wall construction is the equivalent of one extra floor. Seventy-one buildings with aluminum wall construction are now in the planning stage or beyond.

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In the discussion period which followed the talk, the speaker pointed out that aluminum is competitive with steel in bridge construction in this country only where the weight factor is unusually important. Aluminum is economically employed in lift bridges and in certain existing bridges, the useful life of which may be prolonged by a reduction in dead weight. More aluminum is used in structural applications in Europe than in this country because steel is more costly in proportion there than here. The potential use of aluminum coatings on ferrous materials, such as steel wire and sheet and cast iron and malleable iron stove parts, is very large. Certain applications even require aluminum-dipped stainless steel.—Reported by Ellis Fletcher for Columbus Chapter.

Machinability Talk at Akron

Speaker: F. W. Boulger Battelle Memorial Institute

The Akron Chapter heard Francis W. Boulger, chief, division of ferrous metallurgy, Battelle Memorial Institute, present a lecture on the "Metallurgical Aspects of Machinability" at a recent meeting.

Mr. Boulger, who has worked on many aspects of steel production, including the chemical properties of coke as they affect blast furnaces, the deoxidation of steel, the effects of gases on the properties of steel and the cold pressing and cold drawing of steels, delivered a most interesting and informative lecture.

Describes Metals For Use in Nuclear Energy Applications

Speakers: E. J. Boyle and J. M. Warde Oak Ridge National Laboratory

Special problems inherent in nuclear engineering were discussed at a meeting of the Baltimore Chapter by E. J. Boyle, assistant director, metallurgical division, Oak Ridge National Laboratory, speaking on "Metals in Nuclear Energy", and J. M. Warde, head of ceramics laboratory, metallurgical division, Oak Ridge National Laboratory, whose subject was "Ceramics in Nuclear Energy".

Mr. Boyle reviewed some of the basic aspects of nuclear technology. One of the most important considerations in choice of materials relates to the great difference in neutron absorption of the individual metals. The measure of this parasitic capture by a material is known as its "cross section" and is expressed in "barns".

Materials problems are one of the major difficulties associated with the development of nuclear reactors. Many of these problems are the same as those associated with construction of any machine for use at elevated temperatures, but the additional variables associated with a nuclear chain-reacting system impose some special problems.

Corrosion is one of the most important problems. Uranium, for example, being a very active material, must be protected from the reactor coolant by a cladding material. Aluminum is employed almost exclusively for reactors operating at low temperature because of its low nuclear cross section, corrosion resistance and fabricability.

In the choice of moderator materials, the cross-section characteristic is of primary importance. Carbon, hydrogen, beryllium and deuterium are the materials most often used. Hydrogen and deuterium are used in the form of light and heavy water, while graphite is the unusual form for a carbon moderator. Beryllium is very effective both as metal and as oxide and has adequate corrosion, resistance in low-temperature water for use without protective cladding. However, beryllium shapes are difficult to fabricate and the cost is extremely high.

Choice of structural materials is dictated by operating temperature of the reactors. In low-temperature reactors, aluminum is used almost exclusively. Magnesium has been seriously considered but its corrosion resistance is poor. In the in-

Speaks on Pipe Line Design at Tulsa



Members of the Tulsa Chapter Heard H. Maurice Banta of Battelle Memorial Institute Speak on "Metallurgical Problems Associated With the Design and Construction of Gas Transmission Pipe Lines" at a Recent Meeting. In the photograph are, from left: Paul Ogden, Vice-Chairman; Mr. Banta; and George E. Sykora, Tulsa Chairman. (Photo by J. C. Holmberg)

termediate temperature range (100 to 300° C.), zirconium, titanium and the stainless steels are most commonly employed. Zirconium has the important advantage of low nuclear cross section, but is expensive. In reactors designed for breeding, zirconium is practically a necessity in the active core, since it absorbs so few neutrons.

For high-temperature reactors, stainless steels, nickel-base alloys, molybdenum and columbium are the primary choices. Molybdenum and columbium have poor oxidation resistance and must be clad with a resistant alloy when used in air.

Following Mr. Boyle's discussion, Dr. Warde presented some of the advantages and limitations of ceramics for similar use. For this purpose, ceramics were defined as inorganic nonmetallic solids capable of use at elevated temperatures. They include special refractories, pure oxides, borides, nitrides and silicides, and the cermet combinations of metals and special refractories. The major advantages of such materials are their higher working temperatures and better oxidation resistance, coupled with low nuclear cross section. Among the disadvantages are poor ductility, thermal shock resistance and electrical conductivity.

Many of the newer ceramic materials for reactor service were virtually unknown prior to World War II, and are the result of intensive research on materials for nuclear energy applications, jet engines, guided missiles and other high-temperature equipment. Ceramics have also been employed with considerable success as container materials in processing metals used in reactor technology.—Reported by J. E. Cutcliffe for Baltimore.

Reviews Metallurgy and Uses for Refractories

Speaker: R. A. Witschey
A. P. Green Firebrick Co.

At a meeting of the Canton-Massillon Chapter an address on "Refractories" was given by R. A. Witschey, ceramics engineer with the A. P. Green Firebrick Co.

In his introduction, the speaker stressed the need for a fundamental approach to the problem of selecting refractories for a given application. He pointed out that the various refractories should be referred to by generic definition rather than by brand names.

The classification of refractories according to chemical composition, mineralogical designation and physical form was described. The speaker noted that refractories of the same composition chemically may be quite different in their performance, depending upon their physical form. The influence of particle size on the value obtained for the pyrometric cone equivalent of a given chemical composition was discussed to illustrate this point.

The use of A.S.T.M. standard tests for determining mechanical and thermal properties of refractories was strongly urged. Selection of refractories for specific purposes was discussed and illustrated by slides.

Monolithic refractories, plastic or castable, were described in detail, and the use of steel and refractory anchors essential to the application of monolithic refractories in furnace roofs and walls was presented with illustrations. The relatively recent development of gun-applied refractories was described and its limitations noted.—Reported by W. E. Littmann for Canton-Massillon Chapter.



Metallurgical News and Developments

Devoted to News in the Metals Field of Special Interest to Students and Others

A Department of Metals Review, published by the American Society for Metals, 7301 Euclid Ave., Cleveland 3, Ohio

Fellowship-Electro Metallurgical Co. has renewed a \$5000 grant to Iowa State College to support a research fellowship in the field of basic met-

Casting Clinic-Federated Metals Division, American Smelting and Refining Co., plans to hold nonferrous metals casting clinics in various parts of the country, to bring the latest technical information on casting within reach of the foundryman. clinics will be based on the first very successful clinic held at its New Jersey Laboratories recently.

Colombia Aluminum - Reynolds Metals Co., W. R. Grace & Co., and J. Mario Santo Domingo, industrialist from Colombia, S. A., have entered into an agreement to form a company in South America to manufacture aluminum products to supply the Colombian market with sheet, foil, extrusions and various other aluminum products.

Uranium Mining - Vitro Corp. of America, oldest continuing company active in atomic energy, has acquired an interest in several uranium claims in Wyoming, and has started exploration and drilling in preparation for mining of ore.

Plant Expansion-Kaiser Aluminum & Chemical is currently undergoing a \$27-million, three-year expansion program at its Baton Rouge, La., plant to raise its capacity to over 800,000 tons of alumina per year. The addition will include facilities for processing bauxite from the company's recently developed mines in Jamaica, British West Indies.

Steel Foundry-Dominion Foundries and Steel Ltd., is operating its oxygen steelmaking plant, the first one outside of Austria, where the process was invented. Capacity at Dominion is 1000 ingot tons a day.

Lower Price-DuPont has announced a \$50 per lb. cut in the price of highpurity silicon, reflecting the growing demand by the electronics industry for this semiconductor.

Vacuum Furnace-F. J. Stokes Machine Co. has developed a new vacuum melting and casting furnace suitable for moderate-size production of high-purity metals or for experimental and pilot-scale work.

Radioactive Al-A long-lived radioactive isotope of aluminum has re-

cently been discovered by Carnegie Institute of Technology chemists. Previously, isotopes of aluminum had lifetimes of a few minutes and were not suitable for tracer experiments. The new isotope, Aluminum 26, has a half life of about one million years.

Cutting Torch-A cutting torch that slides through steel with a 5500°F. flame has been developed by Worcester Taper Pin Co. The torch, which is faster and more economical than conventional types, uses gasoline or naphtha instead of gas.

Steel Tube-Jones & Laughlin has started production of a high-strength steel tube for the oil industry. Tubes with from 80,000 to 110,000 psi. tensile strength are being turned out.

Change Quarters - Drever Co., formerly in Philadelphia, has moved its offices and plant to Bethayres, Pa., in order to handle increased inquiries and work for customers.

Consultants-Dan White and Associates have set up a consulting office in Rocky River, Ohio, to handle specialized work for the metallurgy, welding and related industries.

Research Furnace-Naresco Equipment Co. has announced a new 30-lb. induction-heated vacuum furnace, available with either a vertical or horizontal shell, for research and development purposes. It features coaxial power feed-through and means for adding additional charge or alloying material during melting without losing the vacuum.

Nickel-Plating Plant—American Lo-comotive Co. has opened industry's largest capacity plant for the commercial application of its chemical nickel-plating process, known as Alcoplate. This process promises significant savings to chemical, petroleum, power and other process companies which are troubled with contamination in their production cycles.

Student Receives Scientific Award



Stanley Matyszewski (Left), Fairfield University Student and a June Graduate of Fairfield Preparatory School, Received a \$50 Award, Lapel Button and Certificate of Award From Carl B. Christianson, Ex Officio Executive Committee Member, New Haven Chapter, as the Third Place Winner in the National Competition for Science Achievement Awards for Students Sponsored by A. S. M. Mr. Matyszewski received the award for his project entitled "Measurement of Reduction Potentials". Reverend Francis X. Carty, S. J., principal of Fairfield Prep, received a plaque for the school. (Reported by E. W. Lovering for the New Haven Chapter)

METALS REVIEW (16)

Summarizes Metal Cutting Techniques At Springfield

Speaker: Lester Sheehan Jones & Lamson Machine Co.

Speaking before the Springfield Chapter, Lester Sheehan, chief metallurgist at Jones & Lamson Machine Co., traced "Past Developments and Recent Research in Metal Cutting".

Mr. Sheehan pointed out that in 1865, with water-hardening toolsteels, cutting speeds of 16 ft. per min. were common. By 1906, high speed steel tools had been developed, making possible cutting speeds of 60 ft. per min., and as high as 100 ft. per min. on free machining materials. Today, although cutting speeds of 350 ft. per min. are common with carbide cut-

ting tools, research engineers at Jones & Lamson have developed equipment bringing cutting speeds up to 1400 ft. per min. into the realm of practicability.

The problem of high speed cutting was attacked, Mr. Shee-



L. Sheehan

han stated, from several vantage points. Radial, tangential and feed loads were measured by application of SR-4 gages to a special tool dynamometer developed at Jones & Lamson. In addition, motion pictures were made at speeds up to 3000 frames per sec. Photomicrographs were made of sections of the workpieces to study depth of plastic deformation and quality of surface finish. Measurements of loads and the wear land developed on the tool were made and plotted against square inches of surface of metal machined. When a 50% overload was developed, the wear point was arbitrarily assumed to have been reached. Effects of tool geometry and coolants were also investigated. All investigations were carried out on turning opera-

Among the important conclusions reported by Mr. Sheehan were the following:

- At high cutting speeds, carbide tools are less sensitive to variations in the work material than are the high speed tools.
- 2. Steels of the same carbon content when heat treated to the same structure perform similarly when cut.
- 3. Varying the top rake angle from +5 to -5° improves tool life but results in great tool forces.
- 4. Higher speeds of cutting, up to a point (about 600 ft. per min. in the example cited), produced a marked improvement in surface finish, and a decrease in the depth of inelastic

deformation in the work pieces. For instance, in one case, subsurface distortion decreased from 0.006 in, at 100 ft. per min. to 0.001 in. at 600 ft. per min. Finish often improves so as to eliminate the need for additional finishing operations.

5. The tendency toward welding and formation of built-up edges is eliminated in both low and high carbon steels at high speeds.

6. Dual-jet coolant techniques utilizing 15 to 25 psi. are necessary for high-speed cutting, particularly at speeds over 250 ft. per min.

7. For successful application of the

technique carefully supervised central tool grinding is needed.

From a practical standpoint, one of the problems encountered in the introduction of higher speed equipment into a plant is operator fatigue and response. This has been overcome by the introduction of power to feeds, cross slides, etc.

Mr. Sheehan illustrated his talk with slides and an excellent sound movie made by Jones & Lamson, showing in color the metal cutting techniques used and results obtained.

—Reported by C. A. Keyser for Springfield Chapter.

Presents Status of Nuclear Technology

Speaker: W. D. Manly
Oak Ridge National Laboratory

Speaking before the first regular meeting of the 1954-55 season at the Cincinnati Chapter, William D. Manly, metallurgist, Oak Ridge National Laboratories, gave a talk on "Reactor Materials and Technology".

Mr. Manly pointed out the great strides made in nuclear reactors from the original pile under the West Stands at Stagg Field to the present. Whereas the first pile produced 200 watts, today's reactors are discussed in terms of megawatts. Further progress was illustrated by the fact that there are now approximately 25 reactors in operation, 10 in the proposal stage and about 10 other countries with active interests in reactors.

The present five-year plan to foster and implement the development of power reactors was discussed. This plan calls for the construction of nuclear reactors including the pressured water-cooled reactor being built under a joint contract between Westinghouse and Duquesne Light Co., a boiling water reactor to generate 5000 kilowatts of electric power, a large version of the present homogeneous reactor, a breeder reactor of intermediate size (15,000 kilowatts of electric power) and a reactor to generate about 20,000 kilowatts of heat by utilizing sodium as a coolant and graphite as a moderator.

The six basic parts of a reactor, their function and relationships, both nuclear and metallurgical, were fully described. By the use of slides, materials were shown which are acceptable to fulfill the requirements of fuels, coolants, shields, moderators, controls and structural parts. It was pointed out that, in many cases, the final selection is a compromise between properties, cost and nuclear requirements.

A discussion and colored slides of the X-10 graphite reactor at Oak Ridge were also presented. This declassified reactor has been in continuous use for a number of years. It utilizes normal uranium canned into aluminum slugs approximately 1 in. in diameter by 4 in. long. Moderation is accomplished by graphite and cooling is by air. Control of the neutron density is achieved by boron-steel rods and there is approximately 7 ft. of concrete shielding to protect the operating personnel.

To show the line of reasoning and the solution of metallurgical problems encountered in building reactors, Mr. Manly designed a hypothetical reactor for an automobile. Materials for the six basic parts were discussed separately and in conjunction with each other. The final design consisted of a gas turbine with two heat exchanges, a primary and a secondary. The reactor portion of the power plant might consist of a nickel structure with normal uranium fuel, moderated by an inorganic hydrogenous material, cooled with a liquid metal, controlled by rods containing boronbearing slugs, shielded by lead and water.—Reported by G. F. Baumann for Cincinnati.

OBITUARIES

RICHARD H. PATCH, vice-president, operations, E. F. Houghton & Co., died in Hot Springs, Ark., in November. He had been with Houghton since 1926 and was a plant official at the Midvale Co. prior to that time.

Dr. Patch held A.B. and Ph.D. degrees from Harvard University. He was a past chairman of the Philadelphia Chapter A.S.M., a member of Houghton's board of directors, executive vice-president of E. F. Houghton & Co. of Canada, Ltd., and treasurer of the Houghton Vix-Syn Co.

Tom Winterton, Latrobe Steel Co., died suddenly in November. Mr. Winterton, a graduate of Duquesne University, was with U. S. Steel Corp. from 1928 to 1951, and was employed by Latrobe as manager of advertising and sales promotion from 1951 to the time of his death.

F. E. REJALL, vice-president and general manager, Pilot Steel & Tool Co. Ltd., passed away in October at the age of 72. Mr. Rejall was a member of the Montreal Chapter.

WILLIAM ADAM, JR., president of Ajax Electric Co., and Philadelphia Chapter member, died in November.

Molding Process Panel at Joint Meeting



A Panel of Experts Presented a Discussion of "Newest Molding Techniques" at a Joint Meeting of the Minnesota Chapter A.S.M. and the Twin City Chapter A.F.S. Shown are, from left, A. W. Johnson, chairman of the A.F.S. Chapter, accepting a molder's bench-rammer from Andreas Luksch, A.S.M. chairman, a gift presented in appreciation for the gavel presented to the A.S.M. Chapter in last year's joint meeting by the A.F.S. Chapter

A joint meeting of the Minnesota Chapter and the Twin City Chapter of the American Foundrymen's Society featured a panel discussion on the "Newest Molding Techniques". Panel members were: F. S. Brewster, vice-president and general manager of the H. W. Dietert Co.; R. W. Heine, associate professor, department of mining and metallurgy, University of Wisconsin; and L. J. Pedicini, project engineer, process development section, Cadillac Division, General Motors Corp.

The panel was introduced by O. Jay Myers, technical director, Archer-Daniels-Midland Co. The speakers reviewed the latest advances in the Croning and Dietert pressure molding processes, as well as the techniques and modifications of the processes practiced by shops actually using them in production.

An interesting application of Croning process molding was presented by L. J. Pedicini who discussed the casting of high replacement parts in the toolroom. In his shop, a regular shell molding system was set up in the toolroom. Mr. Pedicini pointed out that, actually, the establishment of a shell molding line involves a relatively low capital investment as compared with a green sand molding line.

Mr. Brewster, speaking on the Dietert process, contended that its applications and benefits were identical with those of the Croning process, but had the further advantage of lower initial set-up cost.

The pressure process, described by Mr. Heine, is claimed to have benefits in finish and tolerance limits comparable to those of both the other processes. The major deterrent in its

acceptance and application has been lack of suitable pressure equipment. However, such molding equipment is now being marketed and with increasing production, decreasing costs will come. One of the major benefits of this process is that once the initial set-up has been made, the entire shop can use it, since the only limiting factor in its application is availability of proper equipment.

A molder's bench-rammer was presented by Minnesota Chapter to the Twin City Chapter A.F.S. in appreciation of the gavel received by the A.S.M. Chapter at last year's joint meeting.—Reported by L. D. Gutsche for Minnesota.

Speaks on Fatigue Damage and Testing

Speaker: T. J. Dolan University of Illinois

At a recent meeting of the Notre Dame Chapter, T. J. Dolan, head of the department of theoretical and applied mechanics at the University of Illinois, gave a talk on "Fatigue Damage in Metals".

Prof. Dolan's talk illustrated the basic mechanism of progressive fracture. He explained that fatigue damage takes place in three steps: Localized work hardening in the metal; formation and growth of microscopic cracks; and growth of visible cracks and final fracture.

He explained that the grain size of single-phase metals has a definite effect on fatigue life. The smaller grain size results in improved fatigue strength. For more complex metals such as steel, structures with well dispersed carbides are to be preferred.

At the University of Illinois, extensive fatigue life tests have been run and it has been found that the fatigue life of a given part cannot be accurately predicted as a design criterion. Prof. Dolan explained that the scatter band is too great in most instances; with extensive test data, however, the probability of failure after a given life can be predicted.

Prof. Dolan brought out that, in design, fretting corrosion is often a cause of failure, even though the stresses are at a very low level.

According to Prof. Dolan, the greatest gains in fatigue life could be made by proper design and fabrication of parts and components. Minor changes in contour, surface processing, heat treatment, etc., are more effective in curing chronic cases of fatigue failure than can be expected from changes in material or alloy content.—Reported by R. C. Pocock for Notre Dame Chapter.

Saginaw Valley Chapter Officers



Officers of the Saginaw Valley Chapter for the 1954-55 Season Include, From Left: H. R. Wegner, Vice-Chairman; R. S. Haverberg, Chairman; and T. E. Leontis, Secretary-Treasurer. (Photograph from A. S. Dryden)

Compliments

To the JACKSONVILLE CHAPTER on its 365% increase in membership over last year's membership.

To the METALLOGRAPHIC STAFF of the South Works Research Laboratory of United States Steel Corp., Chicago, on winning three "Best in Class" awards in the A.S.M. Metallographic Exhibit held during the recent National Metal Congress—namely, in the classifications on "Stainless Steels and Heat Resisting Alloys", "Carbon and Alloy Steels", and "Slag, Inclusions, Refractories and Cermets". (see p. 8).

To MRS. STEPHANIE HACKLAENDER of C. C. Kawin Co., Chicago, on winning four awards in the Metallographic Exhibit—namely, "Best in Class" in the classification on "Iron, Cast and Wrought", and "Honorable Mention" in the classes on "Iron, Cast and Wrought", "Carbon and Alloy Steels", and "Welds and Other Joining Methods".

To F. P. ZIMMERLI on his appointment to director of engineering and research for the Associated Spring Corp. Mr. Zimmerli has served as secretary, vice-chairman and chairman of the Detroit Chapter and received the A.S.M. Sauveur Award in 1947. He was formerly chief engineer of the Barnes-Gibson-Raymond Division of Associated Spring.

Increasing Markets for Aluminum Predicted

Speaker: John R. Willard
Aluminum Co. of America

John R. Willard, sales development division, Aluminum Co. of America, gave a talk before the Rocky Mountain Chapter on "New Developments in Aluminum".

Mr. Willard discussed the growth of the aluminum industry since the beginning of World War II, with particular emphasis on the way civilian markets have been expanded to absorb the war-time capacity. Consumption of aluminum has increased rapidly during the last few years—in 1953 over .2½ billion pounds were consumed—the estimate for 1954 is approximately 3½ billion pounds. New alloys of aluminum have been

New alloys of aluminum have been a big factor in the development of new uses in many fields. New and improved welding methods have been developed and other methods of fabrication have been improved. A wide selection of colors and finishes are now on the market, and the light weight and increasing tensile strength of aluminum is constantly creating new uses for this very important metal.—Reported by H. J. Crim for Rocky Mountain-Denver.

Presents Woodside Lecture At Detroit



Earle C. Smith, (Left), Guest Speaker at a Meeting of the Detroit Chapter, Is Shown Receiving the Woodside Memorial Lecture Certificate From H. N. Bosworth, Chapter Chairman. He presented a lecture on "Men and Metals"

Speaker: Earle C. Smith Republic Steel Corp.

The 12th Annual William Park Woodside Lecture was presented in Detroit by Earle C. Smith, chief metallurgist, Republic Steel Corp. His lecture, "Men and Metals", followed a dinner meeting during which the Chapter's executive, committee members were introduced and the history of the Woodside Lecture reviewed.

Mr. Smith presented several predictions for the state of the economy and the metal industry in 1980, at which time the population of the United States is expected to reach 175,000,000, with 72,000,000 employed. The output per man hour is expected to increase by 89% over the present output, and, although counteracted by an anticipated shorter work week, this is expected to raise the annual productivity of the United States to \$415,000,000,000 by 1980, compared to the present \$275,-000,000,000. Steel capacity in 1892, in terms of pounds produced per capita per year, was 100 lb.; in 1950, 1400 lb.; by 1980 this should reach 1700 lb., or a total capacity of 150 million ingot tons. Mr. Smith pre-dicted spectacular increases in aluminum, magnesium and titanium production, noting that this would occur in spite of the fact that the capital investment that makes possible the production of 1 lb. of titanium is now 1000 times that of an equivalent weight of steel. The use of these newer metals depends on improved and lower cost fabrication.

One of the important points made by Mr. Smith was that "people are more important than things; men are more important than metal". He elaborated on this by stating that present commercial metals would still be rarities if it were not for the perseverence of men. Men show the need, and men find the answer to the problem of making metals economically usable. Mr. Smith cited many examples in steelmaking, steel processing and in the uses of newer materials to support this contention.

Another important point made was the interrelation of basic research and productive progress. There is no set pattern for this relation; in most cases the basic ideas are not related to their eventual practical application. It takes the observant mind of the practical man, faced with his pressing problems, to take advantage of the principles revealed by basic research. In many cases also, the practical solution is found and much later the basic reasons for the solution are understood, as a result of careful and controlled research. The outcome of the interrelation in both cases is a more complete understanding of the nature of things. Mr. Smith paid tribute to W. P. Woodside as one of the minds quick to find the practical solution to vexing problems.

Among many excellent examples of his theme, Mr. Smith quoted an amusing one from the originator of stainless cutlery steels, Brearley, stating that he became famous for "inventing a stainless steel that sometimes rusts to produce cutlery that will not cut".

Mr. Smith wove into his talk many recollections of his early associations with "Bill" Woodside, whom he continually cited as an outstanding example that "men are more important than metals".—Reported by D. V. Doane for Detroit Chapter.

Talks on Nondestructive Testing



Gordon B. Baumeister (Right), Special Products Engineer, Magnaflux Corp., Presented a Talk Entitled "New Horizons in Nondestructive Testing" at a Recent Meeting of the North Texas Chapter. He is shown with, from left: J. P. Fowler, Chapter secretary, and John M. Turbitt, chairman. A full report of this talk appeared on p. 10 of the November issue of Metals Review. (Reported by R. E. Hopper for the North Texas Chapter)

Technology of Titanium Presented at Rome Chapter

Speaker: Robert I. Jaffee
Battelle Memorial Institute

The first meeting of the season of the Rome Chapter featured a talk on "Current Technology in Titanium Alloys" by Robert I. Jaffee, chief of nonferrous physical metallurgy division, Battelle Memorial Institute.

Due to the widening fields pertinent to titanium, the speaker confined his discussion to the properties

of the titanium-interstitial, titanium-aluminum and titanium-manganese groups with particular emphasis on the various interstitial effects. The properties of high-purity titanium, which include excellent ductility but relatively low strengths, indicate the need for proper alloying to obtain desirable characteristics. The effect of alpha-beta transformation on mechanical properties of various titanium alloys was presented with excellent data. The talk was illustrated with slides.—Reported by John M. Thompson for Rome Chapter.

Receive 25-Year Certificates



Eclipse Fuel Engineering Co. and Ingersoll Milling Machine Co. Were Presented 25-Year Membership Certificates at a Meeting of the Rockford Chapter Held Recently. Shown receiving the certificates from J. Walker Eaton, Chapter chairman, are Leo J. Strohmeyer from Eclipse (left), and Palmer Carlson (center) from Ingersoll. Lloyd J. Oye, manager-field engineering, Magnaflux Corp., discussed "Nondestructive Methods of Inspection" during the meeting. (Reported by Quentin C. Bowen for Rockford)

Describes Advances In Alloy Steels at Los Angeles Meeting

Speaker: R. C. Altman United States Steel Corp.

"New Developments in Alloy Steels" were discussed at a meeting of the Los Angeles Chapter by R. C. Altman, staff metallurgist, alloy steels, United States Steel Corp.

One of the new developments in alloy steels is their use at high strength levels. Mr. Altman described recent work done in evaluating mechanical properties of such steels as 98BV40 and 4340 with varying carbon content. These steels were heat treated at strength levels of 280,000 to 300,000 psi.

The use of steels at these high tensile strength levels presents new problems to both steelmakers and consumers. Close control of chemistry must be practiced so the ultimate in properties can be realized. Special attention must be paid to such factors as sufficient machining allowance to remove decarburization and surface defects, close control of the heat treating operation and surface finishes of the part.

The second development discussed was the application of the high strength, low alloy steels for bridge construction. The high carbon content of steels in the ASTM A-94 Class produces processing problems which have been minimized by the use of steels in the A-242 Class.

The final new development in alloy steels discussed by Mr. Altman was T-1 steel. This material is a quenched and tempered alloy steel plate product with approximately three times the yield strength of ordinary mild steel. It lends itself to the fabrication of welded products, being readily weldable without the necessity of preheating or stress relieving. Its other outstanding properties are exceptional toughness at subzero temperatures and resistance to the combination of impact abuses and abrasion.

With such characteristics, an important application for T-1 steels lies in the field of pressure vessels. Mr. Altman described the results of some tests conducted on welded pressure vessels which illustrated his point that T-1 steel has remarkable properties.—Reported by H. A. Curwen for Los Angeles.

Gives Trends in Toolsteels

Speaker: Hugh E. Replogle Universal-Cyclops Steel Corp.

The first meeting of the season of the Ontario Chapter featured a talk on "New Trends in Toolsteels" by Hugh E. Replogle, manager, toolsteel sales development, Universal-Cyclops Steel Corp.—Reported by G. H. Mc-Cally for Ontario.

METALS REVIEW (20)

Describes New Cermet Materials at Southern Tier Chapter Meeting

Speaker: O. R. Stach

Borolite Corp.

"New Cermet Materials" was the title of a talk given before the Southern Tier Chapter by O. R. Stach, general manager of the Borolite Corp.

Mr. Stach outlined the major consideration in the development of cer-mets as related to the requirements of jet engines. The new class of cermets introduced by the speaker are those based on the borides and intermetallic compounds which contribute unusual properties to cermet compositions. Aside from jet engine usage, interesting commercial applications for boride-base cermets in particular were outlined. For example, the outstanding resistance of zirconium boride to corrosion by molten nonferrous metals has led to its use in aluminum die casting machines and immersion thermocouple protection tubes, as well as for molten metals containers. Applications employing the corrosion resistance of the new type of cermets are being realized and an interesting brazing alloy for the refractory metals has been developed.

Mr. Stach defined cermets and the possible scope of this field. The various types of cermets were discussed and the physical and mechanical properties of present constituents, such as refractory metals, oxides, borides, carbides and silicides, were related to the potential properties possible with cermet compositions. The production and physical properties of most widely known cermets were explained and the importance of the microstructure of these materials described.—Reported by T. F. Conmy, Jr., for Southern Tier.

Presents Progress Report On Titanium at Buffalo

Speaker: Loren W. Smith Cornell Aeronautical Laboratory

The Buffalo Chapter was given a "Progress Report on Titanium" at a recent meeting by Loren W. Smith, head of the metallurgy section, Cornell Aeronautical Laboratory, Inc.

Mr. Smith is no stranger to titanium, having recently completed a survey of the aircraft industry and titanium producers to determine the problems encountered in the application of this new metal.

Though a potentially large market exists in the industrial field for titanium products, the current price has limited its use almost entirely to the aircraft industry. Here the commercially pure metal has proved superior on a weight-saving basis over other materials for nonstructural applications such as firewalls and fireseals in airframes and jet engines. However, because of its low strength,

commercially pure titanium cannot compete with other aircraft structural metals outside of heat resistant applications. Higher strength titanium alloys are now being accepted as aircraft materials, especially for moderate elevated temperature uses where aluminum alloys lose their optimum strength-weight ratio ratings. Their use is only a fraction of what it could be if a complete change-over was made. Technical difficulties in the production of alloys must be over-come and fabricators must acquire the experience necessary to apply them with confidence. In this respect, titanium alloys are competing with materials that have been fabricated for years and for which there is a vast backlog of experience in every shop in the country. Mr. Smith assured his audience that the future of titanium is bright. Of prime importance is the lowering of cost, but,

aside from this, producers and users must agree on what they expect from alloys and methods must be developed for the recovery of scrap.—Reported by A. E. Leach for Buffalo.

Talks on Machinability

Speaker: Francis W. Boulger
Battelle Memorial Institute

At the Toronto meeting of the Ontario Chapter held in October, Francis W. Boulger, chief of the division of ferrous metallurgical research, Battelle Memorial Institute, presented a talk entitled "Metallurgical Aspects of Machinability". Mr. Boulger's talk included a description of his work on the constant-pressure lathe test for measuring the machinability of free cutting steels.—Reported by G. H. McCally for Ontario.

Gives Outline of Induction Heating



Bruce E. McArthur (Left) Discusses His Talk on "Low-Frequency Induction Heating of Ferrous and Nonferrous Metals" With Members of the New Haven Chapter Who Heard Him Speak Recently. (Photo by F. E. Storm)

Speaker: Bruce E. McArthur Magnethermic Corp.

Members of the New Haven Chapter heard Bruce E. McArthur, chief engineer, Magnethermic Corp., deliver an address entitled "Low-Frequency Induction Heating of Ferrous and Nonferrous Metals" recently.

In the past six years, 60-cycle induction heating has grown tremendously and found many applications throughout industry. It can be applied to through-heating of fairly large pieces of metal, and, in general, can be used to heat aluminum from 2 in. in diameter and up, brass from 3 in. in diameter and up, and steels to forging temperature, 4 in. in diameter and up. In heating steels below the Curie point, pieces 1 in. in diameter and up can be heated successfully. There are special arrangements for heating even smaller sizes than those indicated, and there is no limit on maximum size. At present, heaters are being built to heat aluminum billets 32 x 80 in.

Sixty-cycle induction heating can be used for all metals. It is now used to heat brass, copper alloys, aluminum, titanium, zirconium, steel and stainless steel. Application of 60-cycle induction heating has been made to annealing, preheat for welding and shrink fitting, hardening or heat treating steel rolls and heating for metalworking processes such as extrusion, rolling or forging.

Advantages of the 60-cycle induction heating process include: Heat is available in a matter of seconds; both temperature and production rate can be quickly and readily adjusted; floor space saving compared with fuelfired furnaces is appreciable; uniform heating of billets; minimum scale; practically no decarburization; induction heater can be made a part of production line; and flexibility of production schedules, because in case of die breakage or schedule change, only a few minutes are required to change to new billet size or alloy and get back into performance.—Reported by F. E. Strom for New Haven.

Past Chairmen Hear History of Stamping



Present at Past Chairman's Night Held by Worcester Chapter Were, From Left: Herbert D. Berry, Technical Chairman; Fred Rimmler; R. E. Byrne, Who Spoke on "Effect of Metals on Stamping Procedures"; and William M. Mill, Who Gave a Short History of the Stamping Industry in Worcester

Speaker: Robert E. Byrne Worcester Pressed Steel Co.

At the Past Chairman's Night Meeting of the Worcester Chapter, Robert E. Byrne, Worcester Pressed Steel Co., talked on the "Effect of Metals on Stamping Procedures".

He pointed out that the progress of the stamping industry ties in very closely with the story of metals in general. New and better materials have given the stamping industry tools to produce a wider range of parts, and various new metals have been instrumental in the development of the industry. Mr. Byrne gave credit for this progress to the work of men who were dreamers, inventive engineers and designers.

William M. Mill, president, Thomas Smith Co., gave a history of the stamping industry in Worcester industries over the past 100 years, and Fred Rimmler, plant manager, John Volkert Metal Stampings, Inc., showed a movie, "Stampings for Electronics".

Chairman Joseph C. Danec presented a past chairman's certificate to Harold J. Elmendorf, chief spring engineer, American Steel and Wire Division, U. S. Steel Corp., and introduced past chairmen Carroll Tucker, Warren Baker, Lloyd G. Field, Robert S. Morrow and Wendell J. Johnson.—Reported by E. F. Grady for Worcester.

Tatnall on Physical Testing

Speaker: F. G. Tatnall

Baldwin-Lima-Hamilton Corp.

"Physical Testing" was the subject of a talk delivered by Francis G. Tatnall, manager of testing research, Baldwin-Lima-Hamilton Corp., before the Senthern (The Chapter)

the Southern Tier Chapter.

Mr. Tatnall discussed the invention and development of strain gages and their use in the physical testing of materials. He cited specific examples of strain gages in design and construction and illustrated their fields of application.—Reported by T. F. Conmy, Jr., for Southern Tier.

Describes Controlled Atmosphere Heat Treating at Rochester

Speaker: Orville E. Cullen Surface Combustion Corp.

"Heat Treating in Controlled Atmospheres for Ferrous and Nonferrous Metals" was the title of the talk delivered by Orville E. Cullen, chief metallurgist, Surface Combustion Corp., at the first meeting of the Rochester Chapter this season.

A simple protective atmosphere is one which prevents oxidation. Atmospheres, in general, are of three basic types: oxidizing, neutralizing and re-

The speakers pointed out the fact that these terms are relative unless the metal or alloy being treated is known. By way of illustration, carbon dioxide is neutral to copper and is oxidizing to iron. Gases generally concerned in controlled atmosphere discussions are oxygen, carbon dioxide, carbon monoxide, water vapor, hydrogen and nitrogen. The more involved protective or controlled atmospheres can be used to carburize, carbon restore, homogeneous carburize or carbonitride steels.

Gas reactions with metals are both reversible and nonreversible. Control of the reaction (i.e., degree of completion) by proper adjustment of temperature, gas flow rates, metals present, etc., will produce the desired atmosphere. The effect of an atmosphere of water vapor, hydrogen, carbon dioxide and carbon monoxide on iron can be oxidizing or reducing depending on the H_2O/H_2 ratio, the CO_2/CO ratio, and the temperature.

The commercially available controlled atmospheres, which are produced from city or manufactured gas, propane or natural gas, were presented in chart form with a breakdown as to composition. Methods and equipment used in producing such atmospheres were described with the aid of schematic diagrams.

A number of slides were used by the speakers to illustrate many of the uses for controlled atmospheres. Significant among these were: Lightgage parts requiring considerable forming can now be worked into final shape with low carbon steel stock, after which the part can be prepared for quench hardening by building up the carbon content through exposure to a controlled gascarburizing atmosphere; and, with the use of a controlled gas-carburizing atmosphere, certain steel companies are now offering nondecarburized steel stock for direct surface by hardening. - Reported Sydney Gamlen for Rochester Chapter.

Technical Papers Invited for A.S.M. Transactions

The Publications Committee of the A.S.M. will now receive technical papers for consideration for publication in the 1956 Transactions and probable presentation before a national meeting of the Society. A cordial invitation is extended to all members and nonmembers of the A.S.M. to submit technical papers to the Society.

Many of the papers approved by the Committee will be scheduled for presentation on the technical program of the 37th National Metal Congress and Exposition to be held in Philadelphia, Oct. 17-21, 1955. Papers that are selected for presentation will be preprinted. Manuscripts should be received at A.S.M. headquarters office not later than April 11, 1955.

Acceptance of a paper for publication does not necessarily infer that it will be presented. The selection of approved papers for the convention program will be made early in June.

Manuscripts in triplicate, plus one set of unmounted photographs and original tracings, should be sent to the attention of Ray T. Bayless, assistant secretary, American Society for Metals, 7301 Euclid Ave., Cleveland 3, Ohio.

Headquarters should be notified of your intention to submit a paper, and helpful suggestions for the preparation of technical papers, illustrations and drawings will be gladly forwarded.

New Alberta Chapter Hears Talk on Melting And Pouring of Bronze

Speaker: A. W. Cartwright Crane Ltd.

At a meeting of the newly formed Alberta Chapter, A. W. Cartwright, metallurgist at Crane Ltd., presented an address entitled "Some Reflections on the Melting and Pouring of Bronze". Mr. Cartwright discussed his experiences with crucible and rotary furnaces, burning with coke and its

oxidizing effects, coke vs. gas or oil in furnace atmospheres, combustion of free oxygen by use of coke in the crucible, dangers of hydrogen in gassing of bronze with gas and oil smelting and the use of salvage chips in reheat.



A. W. Cartwright

Mr. Cartwright explained a carborundum skimmer used in Crane's Montreal plant, illustrating pertinent points by the use of slides. He stated that this skimmer, in addition to various other methods of production and salvage, had assisted the plant in retrieving as much as 20 tons of salvage per month. Other pertinent factors relating to the skimmer, such as loss of heat and easy handling, were brought out and discussed.

The skimmer is slotted, which helps reduce the loss of metal temperature and results in a greater number of mold pours, and also allows the retention of dross and slag in the crucible. Approximately 25 pours of 500 lb. per pour can be made before the skimmer is burned on the original pouring side. It can then be rotated 90° and again be placed in operation. Thus, a total of about one ton of metal can be skimmed effectively before complete replacement is necessary. Mr. Cartwright stated that this skimmer was introduced into their plant by its designer and constructor, Leon Gadoury, foundry foreman.-Reported by Ted Anderson for Alberta Chapter.

TO A.S.M. Members: Many of you are looking forward with pleasure to more details about the Technical Societies Congress in Europe from June 1-19, 1955. If you wish to be immediately informed on additional plans as they develop for the technical program and the planned visits, then send your name to A.S.M. headquarters and request to be placed on the mailing list to receive information about "A.S.M. to Europe in '55".

New York Forms Long Island Section



Officers of the Newly Formed Long Island Activities Committee of the New York Chapter Include, From Left: William Rogers, Vice-Chairman; Herbert Balish, Chairman; James B. Austin, Guest Speaker at the First Meeting Held; Harold McCullough, Secretary; and Robert Platz, Committee Treasurer

The newly formed Long Island Activities Group of the New York Chapter held its first membership meeting in October. This was the first actual meeting of the members of the New York Chapter living in the Long Island area, a group formed largely through the efforts of William Rogers, its vice-chairman and H. Kalish, chairman. The activities group resulted from canvasses made by Mr. Rogers, and offers a convenient meeting place to members who would otherwise be forced to travel 40 to 60 miles to New York City in order to attend the meetings.

The meeting was attended by most of the members of the New York Chapter's executive committee and about 160 members. An excellent talk entitled "Metals of Tomorrow" was presented by A.S.M. Past President James B. Austin.

Participating executive officers of the Long Island Activities Group include: H. Kalish, chairman; W. Rogers, vice-chairman; H. McCullough, secretary; and R. Platz, treasurer.—Reported by H. J. Corigliano for Long Island.

Metallurgical Factors To Be Considered in Helicopter Production

Speakers: G. R. VanDuzee and N. Callahan Sikorsky Aircraft Co.

The Philadelphia Chapter held its initial meeting of the year at Temple University. Speakers were Gerald VanDuzee, senior materials engineer, and Norman Callahan, chief materials and process engineer, Sikorsky Aircraft Co., who presented a talk on "Metallurgy of Helicopter Production".

Mr. VanDuzee discussed the effect of material defects upon fatigue life and stressed the importance of proper evaluation of the harmful effects of such material flaws. The use of X-ray, magnetic particle and dyepenetrant methods of inspection was discussed and the limitations of each method pointed out. Mr. VanDuzee also spoke of the need for adequate understanding of the potentially harmful effects of flaws before accepting or rejecting imperfect parts.

Mr. Callahan spoke of the problem of defects which can be built into satisfactory material by improper processing and stressed the importance of continual watchfulness to avoid the effects of incorrect processing. Mr. Callahan's talk was illustrated with a series of slides showing processing defects. Examples of grinding cracks, welding and heat treating cracks and fatigue failures were shown and the numerous failures due to poor design commented on.—Reported by F. R. Romeo for Philadelphia Chapter.

Metal Progress Media Information Prepared

Metal Progress has released its 1955 Market and Media Presentation, organized to conform with recommendations for such studies by the National Industrial Advertisers Association.

Working from the direct buying influence of the more than 24,000 metals engineering readers of *Metal Progress*, this new study outlines the metalworking markets reached by the publication, including the steels, nonferrous metals, metal forms, welding equipment, heat treating, metal fabricating, instruments, controls, cutting compounds and lubricants.

In addition, it examines, through case histories and research evidence, the high degree to which the metals engineers influence the purchasing and design functions of their companies and also provides complete information on the editorial, circulation and advertising polices of the magazine.

Copies of this presentation are being mailed to advertisers and their agencies. Additional copies may be obtained from *Metal Progress*, 7301 Euclid Ave., Cleveland 3, Ohio.



METALS REVIEW (24)

CHAPTER MEETING CALENDAR



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CHAPTER	DATE	PLACE SPEAKER SUBJECT
Akron	Jan. 19	Mayflower Hotel Frank Klapp
Birmingham	Jan. 4	Hooper's Cafe Leonard Zick Testing of Tempered Martensitic Steels to Destruction
Boston	Jan. 7	M.I.T. Faculty Club N. J. Grant
Calumet Carolinas	Jan. 11 Jan. 20	Phil Smidt's E. C. Varnum Operations Research Salisbury W. Kennicott Designing for Cemented Carbides
Chattanooga	Jan. 17	Maypole Restaurant R. Sutton A.B.C. and I.O.U. of Steel Casting
Chicago	Jan. 10	Museum of Science
Cincinnati	Jan. 13	and Industry R. J. Johnson, Jr. Metallurgical Problems in the Gas Turbing Eng. Soc. Hqdtrs. Jack Caine Mechanical Properties of Cast Steels vs. Forging.
Cleveland	Jan. 10	Hollenden Hotel G. A. Roberts Toolsteels—New Developments and Application
Dayton	Jan. 12	Engineers Club T. C. DuMond
Detroit	Jan. 10	Engineering Society A. G. Sturrock
Eastern New York	Jan. 11	Panetta's
Fort Wayne	Jan. 10	Howard Johnson's Frank Foote Material Problems in Nuclear Reactors
Georgia	Jan. 5	
Indianapolis	Jan. 17	McClarney's Restaurant J. H. Hollomon
Jacksonville	Jan. 3	Seminole Hotel G. A. Roberts Powder Metallurgy of Alloy Steel
Kansas City	Jan. 19	Milleman's Restaurant W. C. Troy Trends in Basic Research
Long Island	Jan. 26	R. Dowsland Heavy Press Forging Practice as Related to Aircraft Industry
Los Angeles	Jan. 27	Rodger Young Auditorium E. H. Dix, Jr Aluminum Continues to Meet Competition
ouisville	Jan. 11	Kapfhammer's Party House
Mahoning Valley Manitoba		V. F. W. Annual Grossmann Lectur
filwaukee	Jan. 13 Jan. 18	Marlborough Hotel Nickel Nigh City Club W. S. Pellini Factors Which Determine Performance of Weldment
Montreal	Jan. 11	Queen's Hotel
funcie	Jan. 11	Anderson
New Haven	Jan. 20	Hotel Barnum C. T. Thompson Effects of Surface Finish Control on Reducing Machining Costs Essex House J. Y. Riedel Tool Failures and Their Causes
New Jersey New York	Jan. 17 Jan. 10	Schwartz's Restaurant Panel Developments in Solders and Fluxer
North Texas	Jan. 20	G. A. Roberts
Notre Dame	Jan. 12	Engineering Bldg Hiram Brown High-Temperature Alloys
Dak Ridge Ontario	Jan. 19	K. of C. Hall A. R. Lytle Effects of Alloying Additions to Stee
Toronto	Jan. 7	Royal York Hotel H. Thomasson Metallurgy of Welding
Hamilton Ottawa Valley	Jan. 14 Jan. 4	Royal Connaught Hotel R. Smallman-Tew Stump the Experts Night PMRL M. Lavigne Role of Metallurgy in Atomic Energy
	Jan. 28	Engineers Club J. D. Nisbet Vacuum Melting
hiladelphia Jr. Section	Jan. 10	Engineers Club Hugh Cooper Titanium and the Other Reactive Metals
Purdue	Jan. 18	Memorial Union J. F. Lincoln Management-Sustaining Members Night
ochester	Jan. 10	Howard Johnsons C. Hendershot Metal Finishing
ockford	Jan. 27	Faust Hotel President's Nigh
ocky Mountain Denver	Jan. 21	Oxford Hotel
t. Louis	Jan. 13	DeSoto Hotel
aginaw Valley	Jan. 18	Frankenmuth Hotel C. L. Faust Practical Aspects of Electroplating G. A. Roberts Toolsteel-Development and Application
Yexas Yoledo	Jan. 18 Jan. 13	Waymee River Vacht
ri-City	Jan. 4	Club George Werley Brass Powder Parts Rock Island Arsenal F. E. Pringle Ultrasonic Inspection—Theory
**	You 10	Regulpment and Application Naylor's Restaurant W. D. Manley Materials Problems in Nuclear Reactors
Vashington Vestern Ontario	Jan. 10 Jan. 14	Mario's Tavern B. M. Hamilton
Wichita	Jan. 18	K. of C. Hall W. G. Johnson Induction Heating
Worcester	Jan. 12	Hickory House Howard Hinds Wire Products at Their Best
York	Jan. 12	N. K. Koebel

Presents Science Achievement Awards



Two Coffeyville (Kan.) Junior High-School Students, Winners of A.S.M. Science Achievement Awards, Were Guests of the Wichita Chapter at a Recent Meeting. Shown, from left, are: Eldon Van Meter, Chapter chairman; Roger Hall and Mead Wyman; and E. D. Freeman, A.S.M. representative from Coffeyville. About 80 members of the Chapter toured the Cessna Aircraft Co. following a dinner meeting during which Alden Trovillo, Cessna personnel director, outlined the history and present activity of the company. (Reported by A. L. Paxhia for the Wichita Chapter)

Gives Pointers on Starting Heat Treating Business

Speaker: Ben Rassieur Paulo Products Co.

The Missouri School of Mines Chapter heard Ben Rassieur, president of Paulo Products Co., speak on "Establishment and Operation of a Commercial Heat Treating Firm" at a meeting held recently.

Mr. Rassieur described his own experiences in the heat treating field and gave pointers on how to start a heat treating business. He stressed the point that it was a good idea to start small and then expand, in order to eliminate the possibilities of large losses in case the business were to fail.—Reported by C. R. Bieling for Missouri School of Mines.

Steel Testing Methods Should Be Adapted to Application of Metals

Speaker: Glen C. Riegel Caterpillar Tractor Co.

Glen C. Riegel, chief metallurgist, Caterpillar Tractor Co., spoke on "What Tests of Steel Are of Use" before the first meeting of the York Chapter this year.

Mr. Riegel discussed the various tests for steel and the fact that many tests are useless for the intended ap-

plication of the steel.

The testing of ship plate steel to conform with both Federal and American Bureau of Ship Specifications does not guarantee satisfactory end results since the tests do not accurately reflect the conditions to which the ship plate is subjected. Mr. Riegel discussed the limitations of the

usually accepted tension, ductility, bend, fatigue and impact tests and the failure of these tests to furnish a basis for predicting performance results unless all factors are considered.

An excellent set of slides showing typical service failures of steel parts and the behavior of steel during testing illustrated Mr. Riegel's talk.

It was concluded that tests for steel ought to be predicated upon the easiest means of discriminating at the earliest stages of processing which quality is acceptable and which isn't acceptable for the intended application.—Reported by L. A. Hurwitz for York Chapter.

Raudebaugh at Birmingham

Speaker: R. J. Raudebaugh
International Nickel Co.

Robert J. Raudebaugh of International Nickel Co.'s Research Laboratories, spoke on "Some of the More Recent Metallurgical Developments in Theory and Practice" at the Sustaining Members Night meeting of the Birmingham Chapter.

Prior to the technical session, representatives of the sustaining companies stated the type of work in which they were engaged and some of the products produced by their firms. Since a review of Dr. Raudebaugh's talk appears on p. 14 of this issue, it will not be repeated here.—Reported by J. B. Templeton for Birmingham Chapter.

Invite Spectroscopy Papers

The American Association of Spectrographers is planning its 6th Annual Conference in Chicago, May 6, 1955, on the subject "Industrial Applications of Spectroscopy". Contributed papers in the fields of emission, X-ray fluorescence or adsorption spectroscopy as applied to industry are invited. Abstracts must be submitted before Mar. 1, 1955.

Inquiries should be addressed to: F. E. Stedman or E. E. Stilson Engineering Research Laboratory Bendix Products Division 401 N. Bendix Drive South Bend 20, Ind.

Alloy Steel Film Shown at Springfield



Springfield Chapter Members Saw the Film "Alloy Steels" at a Meeting Held Recently. The film featured the operation of electric and openhearth furnaces, teeming, rolling, drawing, finishing and inspection of alloy steel bars and rod. George W. St. Clair, Bethlehem Steel Co., answered questions from the audience. He is shown, above right, with Lester Sheehan, technical chairman of the meeting and J. P. Gilligan, A.S.M. past-president. (Reported by Carl A. Keyser for Springfield Chapter)

Protective Coatings Described at K.C.



A. Korbelak (Left), Sales Manager, Sel-Rex Precision Metals, Inc., Speaker at the Opening Meeting of the Kansas City Season, Is Shown With R. R. Griner, Chapter Vice-Chairman. (Photo for C. P. Kenyon for Kansas City)

Speaker: A. Korbelak Sel-Rex Precious Metals, Inc.

"Protective Coatings and Metal Finishing" was the topic of a talk presented by A. Korbelak, sales manager for Sel-Rex Precious Metals. Inc., at a meeting in Kansas City.

Mr. Korbelak described several new applications of electroplated metal coatings in high-temperature service. These coatings have been especially valuable in protecting molybdenum so its attractive high strength and hardness properties can be utilized. He also described chromium-nickel coating which can be applied with little difficulty and at a low cost.

Bright gold plating meets many industrial requirements for a decorative and protective finish. A rather hard, uniform deposit that needs no buffing can be applied under routine shop conditions.—Reported by Kenneth E. Rose for Kansas City.

Plans for Western Metal Congress and Exposition Progress

Technical programs of the Ninth Western Metal Congress are being formulated to serve specific needs of plants and production heads in the 11 western states.

Sessions will be presented by several technical societies in the Los Angeles Ambassador Hotel from Mar. 28 to Apr. 1, 1955. On the same dates the Ninth Western Metal Exposition will be held in the west's largest exhibit hall, Pan-Pacific Auditorium.

Technical groups which are cooperating with the American Society for Metals include: American Welding Society, Society for Nondestructive Testing and the Industrial Heating

Equipment Association. Others have their programs in less advanced phases, but are making headway with speakers and subjects.

A.S.M. secretary William H. Eisenman, managing director of the Exposition has announced that the A.S.M. sessions will consist of the following topics: Titanium, powder metals, high strength steels, die materials and new forming methods for sheet met-

als, machining and tool materials and metals for the petroleum industry.

A.S.M. sessions will consist of roundtable and panel discussions, with authoritative speakers to present developments and answer problems confronting industry in the west.

S. R. Kallenbaugh, chairman of the Los Angeles Chapter and western district manager; Steel and Tube Division, Timken Roller Bearing Co., has merged the Chapter's educational and program committees to formulate A.S.M. technical programs for Congress sessions.

Harold H. Block, chief metallurgist, AiResearch Manufacturing Co., and Roy E. Paine, works chief metallurgist, Aluminum Co. of America, Chapter educational and program chairmen, will be in charge.

This Exposition is expected to be larger and more informative than its predeccssor, the Eighth Western Metal Exposition, a record-breaker presented in 1953 in the same auditorium. It will fill Pan-Pacific Auditorium and two huge pavilions, totalling 150,000 sq. ft., all on the same floor level. More than 300 informative exhibits will disclose methods and machinery to cut costs and expedite production.

Twenty technical societies, including A.S.M., are co-sponsoring the Western Exposition and Congress. Members of co-sponsoring societies may register without charge for the Exposition in Pan-Pacific Auditorium, and invitations will be issued by exhibitors for others to attend.

Past Chairmen Hear Editor Speak



Past Chairmen Who Were Guests of Saginaw Valley Chapter When Allen G. Gray, Editor of Steel Magazine, Spoke on "Metallurgical Progress" Included, From Left: E. R. Wilson (1945-46); A. H. Karpicke (1946-47); C. M. Campbell (1939-40); F. A. Simons (1950-51) and F. L. Mackin (1952-53)

Speaker: Allen G. Gray Steel Magazine

Past Chairmen who were guests of the Saginaw Valley Chapter at a recent meeting heard Allen G. Gray, editor of Steel, speak on "Metallurgical Progress".

Dr. Gray pointed out that the use of titanium is increasing in aircraft. In spite of the high cost of titanium, \$10 per lb. in billet form, some aircraft now use as much as 5% by weight. The trend in the entire metalworking industry is toward more

strength and less weight. The steel producers are developing alloy steels for higher weight-strength ratios, and nonferrous producers are also working in this direction.

New processes in the steel industry were discussed, particularly the oxygen converter and the continuous casting processes, which are expected to produce higher grade steel at less cost. Dr. Gray stated that the next 10 years should see great progress in basic steelmaking practice.—Reported by E. L. Mannings for Saginaw Valley Chapter.

A. S. M. Review of **Current Metal Literature**

An Annotated Survey of Engineering, Scientific and Industrial Journals and Books Here and Abroad Received During the Past Month

Prepared by the Technical Information Division of Battelle Memorial Institute, Columbus, Ohio



General Metallurgical

268-A. Some Views on the Present Position and Future of Electro-Metallurgy in India. E. H. Bucknall. Central Electrochemical Research Institute, Karaikudi, Bulletin, v. 1, July 1954, p. 6-18.

General review of present status, research underway and predictions of future expansion. Tables. 19 ref. (A general, C23, L17)

The Dilution Method for In-269-A. The Dilution Method for Industrial Waste Disposal. Hubert S. Kline and Joseph F. Fletcher. General Motors Engineering Journal, v. 1, Sept.-Oct. 1954, p. 38-43.

Regulated discharge of waste solutions solves stream pollution problem. Photographs, table, diagram. 2 ref. (A8)

270-A. Guides in Dust Collector Selection. John M. Kane. Heating and Ventilating, v. 51, Oct. 1954, p. 77-82. Understanding basic data regarding equipment governs selection of proper type dust collector for a particular industrial process. Photographs, tables. (A8)

271-A. Condensed Review of Some Recently Developed Materials. Ma-chinery, v. 61, Oct. 1954, p. 170-136.

Extensive tabulation of metals and metalworking agents with their properties and applications.
(A general)

272-A. Swiss Non-Ferrous Metal Industry. R. Stadler. Metal Industry, v. 85, Sept. 24, 1954, p. 253-254. Development and present status. (A general, EG-a)

273-A. Research Laboratories of A.I.A.G. Neuhausen. A. von Zeer-leder. Metal Industry, v. 85, Sept. 24,

Organization, equipment and aims of the Aluminium Industries A. G. research program. Photographs, graph, table. (A9, Al)

274-A. A Dictionary of Metallurgy.
A. D. Merriman and J. S. Bowden
Metal Treatment and Drop Forging,
v. 21, Sept. 1954, p. 413-419.

From "Nilvar" to "Notch". Tables, photographs, diagrams, micrograph, circuit. (To be continued.)
(A10)

275-A. A New Frontier in Metals. Bruce W. Gonser. Monthly Business Review, 1954, Oct., p. 12.

Effects of extremely small or trace amounts of impurities on the prop-erties of metals. The new frontier is the study of metals of more than 99.9% purity. (A general)

276-A. U. S. Bureau of Mines Reports on Iron Ore in 1953. R. W. Hol-

liday. Skillings' Mining Review, v. 43, Oct. 16, 1954, p. 1-2, 12-13. Production and consumption sta-tistics for U.S. Tables. (A4, Fe)

277-A. A Nuclear Reactor for Metallurgical Research. J. J. O'Connor and L. S. Foster. Paper from "Nuclear Engineering". American Institute of Chemical Engineers, p. 59-62.

Reactor designed for research utilizing neutrons in the fields of metallurgy and solid-state physics.

Diagrams. (A9)

278-A. Iron and Steel. B. R. Davidson, R. W. Nichols and C. J. Leadbeater. Paper from "Reports on the Progress of Applied Chemistry". Society of Chemical Industry, p. 171-192

Developments in Great Britain in steels and iron alloys. Covers properties, surface treatments and powder metallurgy. 178 ref.
(A general, ST, Fe)

279-A. (German.) The Behavior of Materials as a Problem in Design and Production. H. Wiegand. VDI Zettschrift des Vereines deutscher Ingenieure, v. 96, no. 27, Sept. 21, 1954, p. 927-932.

Fabrication properties of different Fabrication properties of different steels and other metals with various surface conditions and surface treat-ments. Forming and welding pro-cedures, high-temperature and fa-tigue resistance. Stresses importance of co-operation between the supplier, designer and production engineer. Diagrams, graphs, tables. 7 ref. (A general, ST)

280-A. (Polish.) Reprocessing of Aluminum Scrap. Marian Orman. Hutnik, v. 21, no. 7, July 1954, p. 229-239. Types of scrap, sorting, remelting and refining methods. Equipment. Diagrams, tables. 10 ref. (A8, Al)

281-A. Automation: Today's Challenge to Process Engineers. Iron Age, v. 174, Oct. 21, 1954, p. 213-236.

Seven papers giving principles and specific examples of benefits gained by mechanized handling in production of metal articles. Photographs, diagrams. (A5)

A. Research in Canada. Har-J. Roast. *Metal Progress*, v. 66, 1954, p. 138-140.

Government-sponsored scientific research in Canada is a \$35,000,000 business carried on by the National

The coding symbols at the end of the abstracts refer to the ASM-SLA Metallurgical Literuture Classification. For details write to the American Society for Metals, 7301 Euclid Ave., Cleveland 3, Ohio.

Research Council in 15 large and modern buildings by a staff of 2000. Varied metallurgical projects, both scientific and practical, are pursued. Photographs. (A9)

283-A. Fundamental Research in Water Pollution Abatement at Mellon Institute. Richard D. Hoak. American Iron and Steel Institute, Preprint, 1954, 17 p. Factors involving the metals in-dustry. 8 ref. (A8)

284-A. 16th Biennial Materials of Construction Report. I. Survey of Ma-terials. II. Corrosion Data Charts. III. Directory of Materials. Chemical Engineering, v. 61, Nov. 1954, p. 171-234

Covers mechanical properties, corrosion resistance and applications of iron and steel, high-silicon irons, stainless steels, cast high alloys, 20 alloy, Worthite, Chlorimet, Hastelloys, aluminum, copper and alloys, lead, nickel and alloys, tantalum, polyethylene, unplasticized PVC, carbon and graphite, rubbers, glassed steel, cements, and fluorinated resins. Tabular and graphic data and suppliers. (A general, R general, Q general, T general)

285-A. The Economics of Replacement in the Steel Industry. G. G. Beard. Iron and Steel Engineer, v. 31, Oct. 1954, p. 55-65; disc., p. 65-66.

Procedures for determining time to replace equipment. Graphs, tables. 2 ref. (A4)

286-A. (Book.) Introduction to Nuclear Engineering. Raymond L. Murray. 418 p. 1954. Prentice-Hall, Inc., 70 Fifth Ave., New York 11, N. Y.

Design, construction, testing, and operation of equipment using nuclear materials. (A general, Pu, U)

materials. (A general, Pu, U)
287-A. (Book.) Materials of Construction. M. O. Withey and G. W.
Washa. 887 p. 1954. John Wiley &
Sons, Inc., 440 Fourth Ave., New York
16, N. Y. \$9.00.

Testing and properties of various
metals. Surveys current knowledge
on wrought iron, alloy steels, nonferrous metals, fatigue of materials, effect of mechanical work on the properties of steel, heat treatment of
steel, and effects of temperature on
the properties of metals.
(A general) (A general)

288-A. (Book.) Metals Handbook, 1954 Supplement. Taylor Lyman and Carl H. Gerlach, editors. 184 p. 1954. American Society for Metals, 7301 Euclid Ave., Cleveland 3, Ohio. \$5.00.

Reports of 22 committees on topics representing fields of greatest advancement since 1948. Individual reports were previously abstracted from the July 15, 1954 issue of Metal Progress. (A general)

289-A. (Book.) Procedures for Analyzing Metal-Finishing Wastes. Metal-Finishing Industry Action Committee. 102 p. 1954. Ohio River Valley Water

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Sanitation Commission, 414 Walnut St., Cincinnati 2, Ohio. \$1.00. Jointly tested and approved meth-414 Walnut

ods for cyanides and metals, adapted methods, and methods for over-all examination. (A8, L general, S11)

290-A. (Book.) Reports on the Progress of Applied Chemistry. F. Clark, editor. v. XXXVIII. 989 p. 1953. Society of Chemical Industry, 56 Victoria St., London S.W.1, England.

Total of 41 papers including six on development in iron and steel

on development in iron and steel production; physical metallurgy, extraction, and refining of nonferrous metals; corrosion; refractories; and electrometallurgical industries of Great Britain. Papers are individually abstracted. (A general)

291-A. (Book.) Yearbook of the American Iron and Steel Institute. 302 p. 1954. American Iron and Steel Institute, 350 Fifth Ave., New York 1, N. Y.

Contains 20 papers on various phases of the steel industry, individu-ally abstracted. (A general, ST)

(History of Otto 292-A. (Book-German.) (History of Iron.) Geschichte des Eisens. Otto Johannsen. 622 p. 1953. Verlag Stahleisen, Düsseldorf, Germany. DM 75. Review of development of the iron and steel industry with emphasis on German, Austrian, and Scandinavian contributions. (A2, Fe, ST)



Raw Materials and Ore Preparation

285-B. How Slag Attacks Refractories. D. Dixon. American Foundryman, v. 26, Oct. 1954, p. 47-50.

Refractory melting points, effects of slag coatings, corrosion resistance of bricks and dissociation during kilning. Photographs. (B21, B19)

286-B. High-Capacity Magnetic Filter Treats Magnetite Concentrates. Bengt G. Fagerberg. Engineering and Mining Journal, v. 155, Oct. 1954, p. 77-79

Equipment and operating characteristics. Diagrams, graphs, photograph, tables. (B14, Fe)

287-B. Filtration and Drying Methods in Wet Metallurgical Processes. C. C. Downie. Mining Journal, v. 243, Sept. 24, 1954, p. 342-343.

Vacuum filters, dryers and filtering arrangements. Details of the filtration and drying activities in the metallurgical field encompassing the drying of precipitates and crystals and rotary vacuum dryers. 9 ref. (B14) (B14)

288-B. Recovery of Ultrafine Mineral Values—a Progress Report. K. K. Kershner and A. A. Cochran. U. S. Bureau of Mines, Report of Investigations 5076, Sept. 1954, 7 p. 4.3 places.

Recovery of cassiterite from tin ore slimes. Tables, graphs, photograph. 9 ref. (B14, Sn)

Caustic Treatment of Zir-G. H. Beyer, D. R. Spink, 289-B. Caustic Treatment of Zan-con Sand. G. H. Beyer, D. R. Spink, J. B. West and H. A. Wilhelm. Pa-per from "Nuclear Engineering". American Institute of Chemical En-gineers, p. 67-71.

Principle, convenience and eco-nomics of process for decomposing sand in securing zirconium for nuclear reactor structural material. Tables, diagrams, 8 ref. (B14, T25, Zr)

290-B. On the Viscosity of Blast-Furnace Slags. A. M. Chernyshev, L. M. Tsylev and A. V. Rudneva.

Henry Brutcher, Altadena, Calif., Translation no. 3380, 21 p. (From Izvestiya Akademii Nauk SSSR, 1953, no. 7, July, p. 1044-1057.) Previously abstracted from origi-nal. See item 34-B, 1954. (B21, D1)

291-B. (Norwegian.) On the Thermodynamics of Fused Salts and Slags. Tormod Förland. Jernkontorets Annaler, v. 138, no. 8, 1954, p. 455-478.

Ion exchange equilibria, activity of salt component in mixture of fused salts, formation of two liquid phases and deviation from random distribution of the ions in the mixture. ture. Graphs, tables. 12 ref. (B21, P12)

292-B. (Polish.) Recovery of Aluminum Oxide. Julian Kwiatkowski. Hutnik, v. 21, no. 7, July 1954, p.

Raw materials, alkali, acid and electrothermal sintering and sintering processes. Tables, diagrams. 2 ref. (B16, Al)

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(B22, Q general, EG-g, SS) While rare-earth oxides and misch

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1954, p. 976-977.

Developments in shaking tables, fine grinding, hydraulic classification, mechanical thickeners and flo-

295-B. Steadily Growing South-eastern Tungsten Production. John V. Hamme. Mining Engineering, v. 6, Oct. 1954, p. 978-982.

Improvements in processing plant result in increased tungsten ore production. Equipment and operat-ing procedures. Table, flowsheets, photographs. (B general, W)

296-B. Statistical Analysis Points the Way for \$\$\$\$ Savings in Benefi-ciation. A. C. Dorenfeld. Mining En-gineering, v. 6, Oct. 1954, p. 986-988.

Evaluation when ore changes and nalysis of process changes. Graphs, analysis of process changes. tables. 4 ref. (B14, S12, Zn)

297-B. Adding Lead to Steel—Here's How It's Done. Robert F. Huber. Steel, v. 135, Oct. 25, 1954, p. 150-152,

Methods of adding and controlling distribution of lead in any steel. Photographs, table. (B22, D general, Pb, ST)

298-B. (English.) On the Magnetic Property of Iron Oxides. Hiroshi Kojima. Science Reports of the Research Institutes, Tohoku University, ser. A, v. 6, no. 2, Apr. 1954, p. 178-185.

Magnetic behavior of alpha ferric oxide during reduction and magnetite during oxidation; chemical and X-ray analysis. Tables, graphs, diagram, micrograph. 5 ref. (B14. P16. Fe)

299-B. (English.) The Role of the Electric Potential at the Phase Boundary in Flotation. Onzo Jyo. Science Reports of the Research Institutes, Tohoku University, ser. A, v. 6, no. 3, June 1954, p. 259-287.

Equations for the theoretical relationship of the zeta-potential and floatability. Zeta-potential data are not sufficient to anticipate change of floatability. Tables, graphs, diagram, 96 ref. (B14)

300-B. (German.) The Leaching of Sulfide Minerals Under Oxygen Pres-

sure. G. Björling. Metall, v. 8, nos. 19-20, Oct. 1954, p. 781-784.

Advantages and disadvantages of floating sulfide ores of iron, copper, zinc, lead, nickel and cobatt under oxygen pressure and chemical reac-tions of the sulfides with oxygen. Diagrams, 7 ref. (B14, Fe, Cu, Zn, Pb, Ni, Co)

301-B. (Russian.) Problem of the Reaction of Reagents With Zinc Blende. I. N. Flaksin and G. N. Khazhin-skaia. Doklady Akademi Nauk SSR, v. 97, no. 6, Aug. 21, 1954, p. 1045-

1046.

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302-B. (Swedish.) Aspects of Swedish Iron Ore Concentration. P. G. Kihlstedt. Jernkontorets Annaler, v. 138, pp. 9, 1954, pp. 598. stedt. Jernkontorets Annaler, v. 138, no. 9, 1954, p. 499-526; disc., p. 526-

Practices to determine best system or Swedish conditions. Tables, for Swedish conditions. graphs. 20 ref. (B14, Fe)

303-B. Phase Equilibrium Studies of Steel Plant Refractories Systems. E. F. Osborn. American Iron and Steel Institute, Preprint, 1954, 33 p.
Factors influencing behavior of furnace linings. Diagrams, graphs, tables. 19 ref. (B19)

304-B. Increase Yield of Alumina. Chemical Engineering, v. 61, Nov. 1954,

Modification of Bayer process recovers 90% of alumina. Ph graphs, flow sheets. (B14, Al)

305-B. Use of Beryllium in Light Metals. E. A. Smith, Jr. Light Metal Age, v. 12, Oct. 1954, p. 24-27, 37.

Small additions of beryllium make alloys more workable, stronger and harder by improving melt charac-teristics. Graph, photograph. (B22, Be, Al, Mg)

306-B. Titanium Ores Flow From Australian Beaches. George Farwell. Light Metal Age, v. 12, Oct. 1954, p. 30-31.

Reserves, composition and separation methods of black beach sands. Photograph. (B10, B14, Ti)

307-B. (French.) Choice of Fuel for Heating of Furnaces. Fonderie, 1954, no. 103, Aug., p. 4099-4101.

Cost factor in selecting fuel for molding ovens, crucible furnaces, enameling and rotary kilns. Table. (B18, E10, E18, L27, ST)

308-B. (German.) Comparative Investigations of Special Foundry Cokes. M. T. Mackowsky. Giesserei, v. 41, no. 20, Sept. 30, 1954, p. 540-541.

Differences in chemical composi-tion, properties, reactivity and mi-crostructure. Tables, micrographs. 3 ref. (B22)



Nonferrous Extraction and Refining

Some Observations on the 200-C. Some Observations of Kroll Process for Titanium. F. S. Wartman, Don H. Baker, J. R. Nettle and V. E. Homme. Electrochemical

Wartman, Don H. Baker, J. R. Nettle and V. E. Homme. Electrochemical Society, Journal, v. 101, Oct. 1954, p. 507-513.

Mechanism of reduction process. Causes of zonal variations of hard-ness in crude sponge are largely due to impurities in the magnesium. Photographs, tables, diagram, graph. 11 ref. (C26, Ti, Mg)

201-C. Extracting Zinc From Concentrates by Chlorination. John S. Sieger and Colin G. Fink. Engineering and Mining Journal, v. 155, Oct.

1994, p. 90-93.
Laboratory scale tests at high temperatures (650-750° C.) show that zinc and lead can be separated as volatile chlorides, leaving behind unchlorinated iron and/or manga-nese. Graphs. (C4, Zh, Pb, Mn)

202-C. Methods for Separating Rare-Earth Elements in Quantity as Developed at Iowa State College. F. H. Spedding and J. E. Powell. Journal of Metals, v. 6; American Institute of Mining and Metallurgical Engineers, Transactions, v. 200, Oct. 1954, neers, Trans p. 1131-1135.

Description and evaluation three processes involving ion change resins. Graphs. 29 ref. (C general, EG-g)

C general, EG-g)

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Molybdenum as the cathode, current density 50 to 400 amp. per sq. dm., and temperature 725 to 900° C. studied. Relative merits of the double fluoride and tetrafluoride discussed. Graphs, tables, diagram. 2 ref. (C23. U) ref. (C23, U)

204-C. Processing of Liquid Bismuth Alloys by Fused Salts. D. W. Bareis, R. H. Wiswall, Jr., and W. E. Winsche. Paper from "Nuclear Engineering". American Institute of Chemical Engineers, p. 228-237.

Experiments and justification of process used in Brookhaven liquid process used in Brookhaven liquid metal fuel reactor for extraction of fission products and possible applications of salt metal extraction processes to thorium-containing breeder blankets. Graphs, table. 5 ref. (C general, U, Bi)

205-C. Non-Ferrous Metals: Extraction and Refining. B. Fullman, editor. Paper from "Reports on the Progress of Applied Chemistry". Society of Chemical Industry, p. 194-207.

Review of British developments in mineral dressing, hydrometallurgy and smelting. 169 ref. (C general, B general, EG-a)

Electrochemical and Electrometallurgical Industries. H. D. C. Rapson. Paper from "Reports on the Progress of Applied Chemistry". Society of Chemical Industry, p. 243-266.

Surveys British studies of electrodeposition and metal finishing and studies of electrorefining of indium, zinc, antimony, iron, titanium and aluminum. 251 ref. (C23, L17, In, Zn, Sb, Fe, Ti, Al)

207-C. (German.) Progressive Induction Melting. Ernst von Kannen. Giesserei, v. 41, no. 18, Sept. 2, 1954, p. 456-459.

Design of line-frequency induction furnaces and comparison with other types of furnaces. Operation, advantages and power consumption. Photographs, diagrams, table. (C21, D6)

208-C. (German.) On the Conserva-tion of Copper in Aluminum Alloys. Georg Schichtel. Metallurgie und Gies-sereitechnik, v. 4, no. 8, Aug. 1954, p. 375-376. p. 375-376.

Modern German practice of producing cast and wrought aluminum alloys with little or no copper. Tables. (C general, Al, Cu)

209-C. (Polish.) Trends in the Development of the Production of Aluminum by Electrolysis. Marek Brafman. Hutnik, v. 21, no. 7, July 1954, p. 217.224

Critical review of electrolysis of chlorides or of mixtures of cryolite and aluminum oxide and apparatus. Diagrams, graphs. 15 ref. (C23, Al) 210-C. (Polish.) Electrolytic Refinement of Aluminum. Zofia Maslanka-Orman. Hutnik, v. 21, no. 7, July 1954, p. 224-227. Electrolytes and electrolytic apparatus, use of aircraft scrap, Polish

achievements and refinement at temperatures below melting point. Diagrams. 17 ref. (C23, Al)

211-C. (Russian.) Gas Reference Electrode for Measurement in Cryolite-Alumina Melts. S. I. Rempel', N. A. Anisheva and L. P. Khodak. Doklady Akademii Nauk SSSR, v. 97, no. 5, Aug. 11, 1954, p. 859-862.

Variation of potential of oxygen-carbon electrode during variation in current strength. Diagram, graph. 5 ref. (C23, Al)

212-C. A Cell for the Preparation of Small Quantities of Alkali Metals. Philip S. Baker, G. F. Wells and W. R. Rathkamp. Journal of Chemical Education, v. 31, Oct. 1954, p. 515.518 515-518.

Development of a miniature cell designed for the preparation of al-kali metals from small amounts of their salts. Photographs, table. 13 ref. (C23, EG-e)

213-C. (German.) On the Reduction of WOs. O. Herrmann and H. Pfisterer. Metall, v. 8, nos. 19-20, Oct. 1954, p. 759-764.

Effect of ThO₂ and alkali silicate additions on the reducing process. Micrographs, graphs. 6 ref. (C21, W)



Ferrous Reduction and Refining

419-D. Desulphurizing With Solid Lime. Sven Eketorp. Blast Furnace and Steel Plant, v. 42, Oct. 1954, p. 1150-1161 1177

na Steel Plant, V. 42, Oct. 1994, p. 159-1161, 1177.

Treatment of pig iron in rotating furnace with finely ground burnt lime reduces sulfur content to 0.001%. 6 ref. (D1, Fe)

420-D. Improved Process Control
Assures Economical Production of
Extra Low Carbon Cast Stainless.
R. W. de Weese. Iron Age, v. 174,
Oct. 14, 1954, p. 133-135.
Practices used in arc and induction furnaces. Photographs, tables.
(D5, D6, SS)

421-D. Measurement and Influence of Preheat in the Open-Hearth Fur-nace. W. P. Cashmore. *Iron and* Steel Institute, Journal, v. 178, Oct. 1954, p. 112-121.

Apparatus and experimental technique to determine effects of amount of preheat in various types of open-hearth and under various operating conditions. Graphs, diagram. 5 ref. (D2, ST)

Valve Leakage, Infiltration, and Blow-out in Open-Hearth Furnaces. E. B. Bell and D. Thomas. Iron and Steel Institute, Journal, v. 178, Oct. 1954, p. 122-126.

Use of radon to determine operating efficiency. Diagrams, graphs. 3 ref. (D2)

Value of the compounding and blast furnace practice on behavior. Tables, graphs, diagram. (D1)

424-D. Slag-Metal-Graphite Reactions and the Activity of Silica in

Lime-Alumina-Silica Slags. James C. Fulton and John Chipman. Journal of Metals, v. 6, Oct. 1954; American Institute of Mining and Metallurgical Engineers, Transactions, v. 200, Oct. 1954, p. 138, 1146. 1954, p. 1136-1146.

Experimental data on reduction of silicon from blast furnace-type slags by carbon-saturated iron; determination of conditions for formation of silicon carbide. Graphs, tables. 18 ref. (D1, P12, ST)

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Previously abstracted from original. See item 2B-185, 1949.
(D3, D5, ST)

426-D. (German.) Appearance of Surface Blisters in Bottle-Shaped Ingots Used in the Production of Wheel Tires. Arthur Schubert, Georg Wycisk and Helmut Scholte. Metallurgie und Giessereitechnik, v. 4, no. 8, Aug. 1054 p. 272 274 255 256 1954, p. 372-374, 356-358.

Chemical analyses, mechanical tests, metallographic investigations and re-examination of melting and casting process to determine cause of defects. Graph, photographs, micrographs. (D9, CN)

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428-D. (German.) New Findings and Contributions to the Metallurgy of the Basic Bessemer Process. Hans Kos-mider and Hermann Schenck. Stahl und Eisen, v. 74, no. 20, Sept. 23, 1954, p. 1281-1292.

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(German.) Susceptibility of 429-D. (German.) Susceptibility of Free Machining Rimming Basic Bes-semer Steel to Defects. Helmut Knüp-pel and Karl Ernst Mayer. Stahl und Eisen, v. 74, no. 20, Sept. 23, 1954, p. 1292-1299.

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433-D. (French.) Notes on the Solidification and Effervescence of Basic Bessemer Steel Ingots Weighing 4.6 Tons. J. Duflot and A. Richard. Revue de métallurgie, v. 51, no. 9,

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Thermokinetics and combustion mechanisms. Possible applications to openhearth furnaces. Diagrams, charts, table. 122 ref. (D2)

435-D. The Chemical Behavior of Silicon in the Iron Blast Furnace. James C. Fulton. American Iron and Steel Institute, Preprint, 1954, 14 p.

Reactions involving sulfur and silicon under various operating condi-tions. Graphs, table, diagrams. 20 ref. (D1, CI)

436-D. The Application of Thermodynamics to the Control of the Iron Blast Furnace. K. T. Goodchild. Birmingham Metallurgical Society, Journal, v. 34, Sept. 1954, p. 87-111.

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Chemical and phase composition and other characteristics, advantages of use of magnesite alone, stresses, contamination effects. Table, graphs, micrographs. 6 ref. (D2)

438-D. Rammed Ports and Front Walls in Open-Hearth Furnaces. V. N. Litvishko. Henry Brutcher, Al-tadena, Calif., Translation no. 2794, 3 p. (From Stal, v. 6, nos. 11-12, 1946, 3 p. (Fr. 697.)

Advantages, data on composition, preparation and application of ram-preparation and application of ram-ming mix, ramming practice. Per-formance of furnaces with partly rammed linings. (D2)

Trial Production of Low-Nitrogen Steels in Basic-Lined Baby Converter. K. G. Speith and H. Bücken. Henry Brutcher, Altadena, Calif., Translation no. 2997, 18 p. (From Archiv für das Eisenhüttenwesen, v. 23, nos. 9-10, 1952, p. 325-333)

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440-D. Problems of Pig Iron Production in the Low-Shaft Furnace. K. Säuberlich and R. Baake. Henry Brutcher. Altadena, Calif., Translation no. 3280, 13 p. (From Metallurgie und Giessereitechnik, v. 4, no. 2, 1954, p. 55-60.) p. 55-60.)

Previously abstracted from original. See item 185-D, 1954. (D8, CI)

Mail. See Rem 180-D, 1904. (DS, CI)

441-D. Processing of Titaniferous
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at Moderate Temperatures. E. V.
Snopova and N. I. Rotkov. Henry
Brutcher, Altadena, Calif., Translation no. 3298, 20 p. (From Trudy
Uralgeomin (Uralsk. Nauch-Issled.
Instituta Geologii, Razvedoki Issledovaniya Mineral'nogo Syr'ya), 1938, no.
3, p. 285-293.) 3, p. 285-293.)

Production of sponge iron by melting in high-frequency furnaces, and firm in high-requency furnaces, and extraction of titanium and vanadium from the slag by chemical methods. Direct production of iron from ilmenite by action of hydrogen and carbon monoxide at moderate temperatures. Tables, 2 ref. (D8)

442-D. Contribution to the Study of the Metallurgy of Top Blowing. I.

H. Rellermeyer and T. Kootz. Henry Brutcher, Altadena, Calif., Transla-tion no. 3324, 20 p. (Abridged from Stahl und Eisen, v. 74, no. 7, 1954, p. 381-390.)

Previously abstracted from original. See item 187-D, 1954. (D3, ST)

(French.) Contribution to the 443-D. (French.) Contribution to the Study of the Role of Manganese in Refining in the Basic Bessemer Converter. M. Cassier, P. Leroy and J. Stremsdoerfer. Institut de Recherches de la Sidérurgie, Publications, ser. A, no. 77, Sept. 1954, 36 p.

Preparation, correlations between composition of charge, preparation conditions and chemical characteristics of metal, ingot casting, rolling characteristics. Tables, graphs, charts 17 ref. [D3 CN] charts. 17 ref. (D3, CN)

444-D. (French.) Checking the Basic Bessemer Conversion by the Brightness of the Flame. Application to the Conversion by the Oxygen-Water Vapor Mixture. J. Daubersy, Revue universelle des mines, v. 10, ser. 9, no. 10, Oct. 1954, p. 642-654.

Use of photo-electric cells for continuous measuring of brightness. Graphs. (D3, ST)

445-D. (Book.) Metallurgical Progress. John Taylor, P. T. Carter, and T. B. King. 80 p. 1954. Louis Cassier Co. Ltd., Dorset House, Stamford St., London, S.E.1, England. 3s., 4½d.

Reprints of "Critical Reviews" from Iron and Steel, covering iron-making, steelmaking reactions, and solidification of steel.

(D general, ST)



Foundry

640-E. Open Model Gray Iron Foundry. Herbert F. Scobie. American Foundryman, v. 26, Oct. 1954, p. 34-640-E.

New Fairbanks, Morse foundry, its capacity, production and operations. Photographs, diagram. (E11, CI)

641-E. Malleable Melting Control.
L. E. Emery. American Foundryman,
v. 26, Oct. 1954, p. 42-46.
Control procedures include specifications for raw materials, construction and repair of individual melting units, maintaining constant burner angle, keeping a furnace chart and slag and furnace atmosphere observations. Photographs, tables.

642-E. Conveying Core Sand. John H. Kauffman. American Foundryman, v. 26, Oct. 1954, p. 51-55.

The best features of batch han-ling and pneumatic conveying equipment can be realized by com-bining the two methods. Photo-graphs, diagrams. (E18, A5)

643-E. Foundry Facts. Analysis of Casting Defects. American Foundryman, v. 26, Oct. 1954, p. 67-68.

Outline Outline of causes of gray iron casting defects. Photographs, chart.

644-E. Making Castings by Push-button. Business Week, 1954, no. 1310, Oct. 9, p. 130-132, 134.

Foundry operations at Eberhard Mfg. Co., Cleveland. Iron castings, averaging about 2½ lb. each, are being shaken out of a completely automatic foundry at the rate of one per second. Photographs. (E general, CI)

645-E. Foundry Practice. VIII. The Cast Metal. IX. The Molten Metal. William H. Salmon and Eric N. Si-

mons. Edgar Allen News, v. 33, Sept. 1954, p. 205-206.

Compression and hardness tests,

defects, refractory materials. (To be continued.) (E general, Q28, Q29)

646-E. Founding of Marine Pro-pellers. John M. Langham. Foundry Trade Journal, v. 97, Sept. 23, 1954, p. 343-348; Sept. 30, 1954, p. 387-394.

Review of current methods and equipment for casting bronze pro-pellers. Diagrams, photographs, ta-bles, graph. (To be continued.) bles, graph. (1 (E general, Cu)

on Industrial Frequency for the Production of Cast Irons. Aldo Taglia-ferri and Claude Barbazanges. Foundary Trade Journal, v. 97, Sept. 23, 1954, p. 355-361.

Reasons for replacing cupolas by induction furnaces in Italian foundries. Diagram, graphs, photographs, tables. (E10, CI)

648-E. Inexpensive Shell Molding and Coremaking Machine Handles Job Work. W. G. Patton. Iron Age, v. 174, Oct. 7, 1954, p. 130-132.

New simplified equipment for small foundries. Photographs.

649-E. Proteus Turbine Casing Produced by Centrifugal Casting. Machinery (London), v. 85, Sept., 24, 1954, chinery (L. p. 647-652.

Steps in producing complex casting of 12% nickel and 23% chromium heat resisting steel. Photographs, diagrams. (E14, CI)

650-E. Low-Frequency Induction Heating in the Die-Casting Shop. H. K. Barton and L. C. Barton. Machinery (London), v. 85, Sept. 24, 1954,

Construction and advantages of equipment for production of alumi-num and zinc castings. Diagrams, photographs. (E13, Al, Zn)

651-E. Aluminium Pirns. Metal Industry, v. 85, Sept. 17, 1954, p. 230-

Experimental four-impression die for difficult castings. Photographs. (E13, A1)

652-E. Where Strength Is Needed Die Castings Can Be Used. Precision Metal Molding, v. 12, Oct. 1954, p. 35-36, 90-91. Design factors to consider and

applications of aluminum and zinc die castings. Photographs.
(E13, T general, Al, Zn)

653-E. Pearlitic Malleable Iron Stakes Claims to New Jobs for Castings. Carl F. Joseph. SAE Journal, v. 62, Oct. 1954, p. 71-74.

Simplicity and adaptability of a casting with the strength and reliability of a forging. Castings are competitive with forgings, stampings and weldments. Photographs, tables. (E general, Q23, CI)

654-E. Giants of Iwo Jima Made by Welding Bronze Castings. Herman C. Phelps. Welding Engineer, v. 39, Oct. 1954, p. 36-38, 42.

Details of casting and welding of 78-ft. memorial. Photographs.
(E general, K general, Cu)

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655-E. (German.) Production of Silicon Cast Iron. Paul Holtzhaussen.

Metallurgie und Giessereitechnik, v.
4, no. 8, Aug. 1954, p. 369-372.

Successful compositions, melting temperatures and casting methods.

Photograph, tables. 2 ref.

(E general, CI)

656-E. (Swedish.) Determination of Pouring Rate and Pouring Method by the Layer Method. Sten Forslund. Giuteriet, v. 44, no. 8, Aug. 1954, p.

Effect of pouring speed on forma-tion of cold shuts. By comparison of anality of product with calculated

rising speeds for different typical castings, values of critical rising speed are obtained from which the best pouring rate for comparable castings may be determined. Diagrams, photographs, micrographs, graphs. (E23, CI)

657-E. (Swedish.) Standards for Exchangeable Pattern Plates in Frames. Gjuteriet, v. 44, no. 8, Aug. 1954, p. 139-142. Use

of exchangeable plates simplifies operation and reduces costs. Diagrams, tables. (E17)

658-E. Gun-Placed Silica Cupola Linings. T. E. Barlow and P. D. Humont. American Ceramic Society Bulletin, v. 33, Oct. 1954, p. 301-306.

A survey, including suggestions on the best method of handling the patching equipment and operating the furnaces or kilns to obtain max-imum service from the refractory. Diagrams. (E10)

659-E. Vacuum Impregnation Makes Light Metals Castings Pressure Tight. Modern Metals, v. 10, Oct. 1954, p. 66. New process completely seals mi-croporosity in magnesium and alu-minum castings. Photographs. (E25, Mg, Al)

660-E. (German.) Lining Basic Cu-pola Furnaces. Ernst Löbbecke. Gies-serei, v. 41, no. 19, Sept. 1954, p. 477-

A critical review of literature on the status of development of basic and neutral refractory materials and their possible uses in cupola fur-naces with and without cooling de-vices. Tables, graphs, photographs, diagrams. 101 ref. (E10)

661-E. (German.) Gating as a Basis of Nondefective Casting. A. Bockermann. Giesserei, v. 41, no. 19, Sept. 16, 1954, p. 492-493.

Proper and improper gating for casting different metals. Diagrams. (E22)

662-E. (Russian.) Casting of Steel Shot. F. T. Efimov, F. I. Mikhalev and P. G. Karpov. Liteinoe Proizvod-stvo, 1954, no. 6, Sept., p. 1-3.

Casting operations and specially designed equipment for improved cast iron and steel shot. Advantages of latter. Photographs.
(E general, CI)

663-E. (Russian.) Casting of Permanent Magnets. Ia. M. Dovgalevskii. Liteinoe Proisvodstvo, 1954, no. 6, Sept., p. 7-8.

Casting techniques and heat treat-

ment of several alloys. Photographs, micrograph. 3 ref. (E11, J general, SG-n)

664-E. (Russian.) Blowing of Cast Iron by Oxygen in Multichamber Re-ceivers. V. A. Fuklev. Liteinoe Proiz-vodstvo, 1954, no. 6; Sept., p. 14-16.

Amount of oxygen used, tempera-tures of metal before and after blow-ing, comparison of losses for one and three-chamber receivers. Diagrams, tab (E10, CI) . tables, graphs. 2 ref.

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670-E. Molding Sand Use in the Gray Iron Foundry. W. G. Parker. Foundry, v. 82, Nov. 1954, p. 116-121.
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672-E. Molding Sand Practice in the Malleable Foundry. L. E. Emery. Foundry, v. 82, Nov. 1954, p. 126-129.

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673-E. Molding Sand in the Brass Foundry. William B. George. Found-ry, v. 82, Nov. 1954, p. 130-133. Factors in maintaining good sand systems. Photographs, graphs, ta-bles. (E18, Cu)

674-E. Aluminum Foundry Molding Sand Use. Walter J. Klayer. Foundry, v. 82, Nov. 1954, p. 134-137. Benefits of sand control. Photo-graphs. (E18, Al)

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676-E. Layer Method for Determining Teeming Speeds and Mould Orientation for Making Steel Castings. Sten H. C. Forslund. Foundry Trade Journal, v. 97, Oct. 7, 1954, p. 407-411. Flow of metal in various parts of the mold, formation of cold-shuts, critical rising speeds. Practical application of the test method. Diagrams, photographs, graphs. (To be

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678-E. Fluidity of Metals and Methods of Determining Fluidity. Yu. A. Klyachko and L. L. Kunin. Henry Brutcher, Altadena, Calif., Translation no. 2539, 22 p. (From Zavodskaya Laboratoriya, v. 15, no. 10, 1949, p. 1108-1208.

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679-E. Sulfur Removal From Cast 170n by Treatment With Magnesium. K. I. Vashchenko, P. V. Avrinskii and B. M. Pashkovskii. Henry Brutcher, Altadena, Calif., Transla-tion no. 3386, 19 p. (From Liteinoe Proizvodstvo, v. 5, no. 1, 1954, p. 9-14.)

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680-E. (Czech.) Casting of Bimetallic Bronze Parts. Stanislav Lorenc and Milan Julina. *Slévarenstvi*, v. 2, no. 5, May 1954, p. 130-137.

Details of most frequently used methods for centrifugal castings, bearings and worm wheels. Diagrams, graph, tables, photographs, micrographs. 3 ref. (E14, Cu)

681-E. (Czech.) Experiences With Cupolas. Josef Pich. Slévarenstvi, v. 2, no. 5, May 1954, p. 144-146.

Design considerations for continuous flow of cast iron and slag. Diagrams. (E10, CI)

682-E. (Dutch.) The CO₂ Hardening Process for Molds and Cores. A. De Jong. Metalen, v. 9, no. 18, Sept. 30, 1954, p. 290-292.

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Characteristics of cupola gases and suspended dusts. Tables, graphs, diagram. (E10, A8)

684-E. (French.) Standard for Pre-paring A-S13 and Neighboring Alloys. Fonderie, 1954, no. 104, Sept., p. 4151-

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685-E. (French.) Gravity Die Casting of Light Alloys. Henry Garnier. Revue de l'Aluminium, v. 31, no. 212, July-Aug. 1954, p. 251-256.

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686-E. (German.) Problems of Handling Molding Sand. Karl Roesch. Giesserei, v. 41, no. 20, Sept. 30, 1954, p. 514-515.

Effect of heating on molding sand and clay, recovery of old sand by cooling and dedusting. Graphs, dia-grams, photograph. 10 ref. (E18)

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373-F. Quality Control in Wire Drawing. O. Herrmann. Engineers' Digest, v. 15, Sept. 1954, p. 369-371. (From Draht, 1954, no. 23, June, p. 26-30.)

Drawing-force indicator which informs operator of any variations in drawing conditions, thus insuring uniform quality, facilitates inspec-tion and shows whether a new drawing die works satisfactorily in existing set-up. Graphs, diagram. (F28)

374-F. Elimination of Stretcher Strains in Mild-Steel Pressings. B. B. Hundy. Iron and Steel Institute, Journal, v. 178, Oct. 1954, p. 127-138 + 1 plate. Study of residual stresses devel-oped by temper rolling, roller level-ing and stretching. High macro-

open by temper rolling, roller lever-ing and stretching. High macro-scopic and microscopic stresses are desirable. Graphs, micrograph, dif-fraction patterns. 23 ref. (F23, F29, G9, Q25, CN)

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375-F. Relationship Between DropForging Accuracy and Subsequent Machining Operations. K. Lange. Metal
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6 ref. (F22, G17) final machining. 6 ref. (F22, G17)

376-F. Why Electric Soaking Pits Are Used. Horace Drever. Steel, v. 135, Oct. 4, 1954, p. 100, 102.

Advantages include better surface finish, more uniform rolling, decarb controlled and less floor space required. Diagrams, photograph. (F21, ST)

377-F. Trends in Modern Forging.
Robert G. Friedman. Steel, v. 135,
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Developments which have permitted forging operations to be included in production lines. Photographs.

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379-F. (German.) Modern Machines for Deseaming Steel Ingots and Semi-Finished Products. Hermann Hüber. Stahl und Eisen, v. 74, no. 19, Sept. 9, 1954, p. 1185-1192; disc., p. 1192-1195

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380-F. (German.) Maintenance Cost of Soaking Pits. Herbert Peters. Stahl und Eisen, v. 74, no. 19, Sept.

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Repair costs, possible savings, soaking pit slags and performance of various types of brick. Diagrams, graphs, tables, photographs. 2 ref. (F21)

381-F. (Russian.) Rapid Heating of Steel in Automatic Gas Furnaces. V. F. Kopytov. Vestnik Mashinostroenila, v. 34, no. 8, Aug. 1954, p. 50-51.

Furnace types and their advantages. Uses include heating and feeding blanks into presses. Diagrams, graph. 1 ref. (F21, ST)

382-F. Copper and Copper Alloys for Wire and Tube Manufacture. R. F. Neller. Australasian Engineer, 1954, Aug., p. 62-66; disc., p. 66-68. Effects of composition on hot workability of copper and copper alloys. Tables. 13 ref. (F28, F26, Cu)

S83-F. Sendzimir Planetary Hot Mill. John H. Mort. Iron & Steel, v. 27, Oct. 1954, p. 486-490. Application of mathematical for-mulas for design and operation. Ta-bles, graphs. (F23)

584-F. Fabrication Study Points to Increased Titanium Applications. W.
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386-F. The Effects of Coiling Temperature on Hot Rolled Rod. R. A. Stebbins. Wire and Wire Products, v. 29, Oct. 1954, p. 114-1142, 1247. Substantial savings were obtained by coiling C-1008 steel rod at 1450° F. instead of 1750 or 1950° F. Table, graphs. (F27, CN)

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 P. Dirth. Iron and Steel Engineer, v.
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389-F. Processing and Drawing of Steel Wire. P. A. Beaman. Iron and Steel Engineer, v. 31, Oct. 1954, p.

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394-F. (Book-German.) (The Rolling of High-Quality Steels.) Das Walzen von Edelstählen, H. Sedlaczek. 246 p. 1954. Verlag Stahleisen, Düsseldorf, Germany. 26 D.M.

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561-G. How Rohr Heats Dies to Form Titanium. J. E. Rheim. Amer-ican Machinist, v. 98, Oct. 11, 1954, p. 161-163.

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563-G. Recording of Transient Phenomena in Machine Tools. S. Amari.

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565-G. Effect of Truing Conditions on Circular Grinding. G. Pahlitzsch and J. Appun. Industrial Diamond Review, v. 14, Sept. 1954, p. 185-189.
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230, 232.
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Diagrams, graphs, circuits. (G17)

568-G. Simple Methods for Handling Sheet Metal Work. F. E. Riley. Modern Machine Shop, v. 27, Oct. 1954, p. 176-178.

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Two helpful suggestions for handling frequently encountered sheet metal jobs in shops not ordinarily equipped to perform such work. Photographs. (G general)

569-G. The Mechanism of a Simple Deep-Drawing Operation. H. W.

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570-G. The Forming of Aluminium Sheet. VIII. Hand Forming. H. Hinxman. Sheet Metal Industries, v. 31, no. 330, Oct. 1954, p. 837-841.

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571-G. Electrospark Machining of Metals. I. S. Bulkin. Henry Brutcher, Altadena, Calif., Translation no. 3284, 10 p. (Condensed from Vestnik Mashinostroeniya, v. 32, no. 11, 1952, p.

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572-G. Surface Grinding of Rolls by the Electrospark Method. B. M. Gor-bunov. Henry Brutcher, Altadena, Calif., Translation no. 3310, 13 p. (From Vestnik Mashinostroeniya, v. 33, no. 7, 1953, p. 67-70.) Results attainable with electro-spark grinding as against abrasive-wheel grinding and specific merits of electrospark method. Diagrams, photograph, table. 6 ref. (G18)

573-G. (German.) Belt Grinding or Disk Grinding? G. Pahlitzsch and H. Windisch. Metalloberfläche, Ausgabe A, v. 8, no. 9, Sept. 1954, p. 132-141. Comparison of grinding belts and disks from economic efficiency. Advantages of belts with multiple layer of grinding material. Diagrams, graphs, table, photographs. 33 ref. (To be continued.) (G18)

574-G. (German.) New Information on the Wear of Cutters in the Milling of Structural Steel. H. Opitz and K. H. Fröhlich. VDI Zeitschrift des Verines deutscher Ingenieure, v. 96, no. 25, Sept. 1, 1954, p. 822-830.

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576-G. (Russian.) Efficient Cutting of Holes in Austentic Steel by Countersinks. G. S. Andreev. Vestnik Mashinostroeniya, v. 34, no. 8, Aug. 1954,

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577-G. Some Tooling Problems in Jet Engine Production. R. E. An-

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579-G. Skin Milling by Chemical Solution. Manuel C. Sanz. Metal Progress, v. 66, Oct. 1954, p. 141-144. Hot alkaline baths under adequate

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581-G. How to Drill and Rivet Ti-tanium. Thomas A. Dickinson. Steel, v. 135, Oct. 18, 1954, p. 96-97. Techniques and precautions for safe processing. Table, diagram, photographs. (G17, K13, Ti)

582-G. Applications Increase as Leaded Steels Take Cut at Machining Costs. Steel, v. 135, Oct. 25, 1954, p. 159-160, 162.

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585-G. (Swedish.) Deep Drawing Properties of Sheet Steel. Fundamental Principles and Test Method. Olov Svahn. Jernkontorets Annaler, v. 138, no. 9, 1954, p. 573-605; disc., p. 606-

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586-G. Numerical Control—What it Means to Metalworking. William M. Stocker, Jr., and Charles D. Emerson. American Machinist, v. 98, Oct. 25, 1954, p. 133-156.

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588-G. Successful Fabrication of Titanium Afterburners. F. W. La-Titanium Afterburners. F. W. La-Martine. Light Metal Age, v. 12, Oct. 1954. p. 14-15. Special techniques for RC-70 tita-nium. Photographs. (G general, Ti)

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Summary of helpful suggestions based on shop experience. Photographs, tables, diagrams. (G17, Fe)

591-G. Precision Flame Cutting Is Cost-Saving Method for Short Run Production Parts. Max Pearlman. Western Metals, v. 12, Oct. 1954, p.

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592-G. Machinability of Boron-Treated Steels. F. J. Daasch. Tool Engineer, v. 33, Nov. 1954, p. 85-88. Results of tool-life tests for standard steels and their boron-treated alternates. Table, graphs, micrographs. (G17, AY)

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Apprentices and Students. John Farrell. The Louis Cassier Co., Ltd.,
Dorset House, Stamford Street, London, S.E.I., England. 15s.; postpaid
15s 6d. Interscience Publishers, Inc.,
250 Fifth Ave., New York 1, N. Y.

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147-H. Hot Pressing, Press Forming Loom as Answers to Titanium Fabrication. H. W. Dodds and G. F. Davies. Journal of Metals, v. 6, Oct. 1954, p. 1116-1118.

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149-H. Sintering Metal Powder Compacts. P. F. Hancock. Metal Industry, v. 85, Sept. 17, 1954, p. 225-

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150-H. Manuf Metal Powder. Manufacture of Sheet From wder. W. D. Jones. Metal

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Effects of current density on crystalline shapes. Diagram, micrographs. 7 ref. (M27, M26)

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Optimum microstructures established for core and chilled layers for working conditions prevailing in Polish and German rolling practice. Tables, micrographs, graphs, diagram. 14 ref. (M27, CI)

dagram. 12 res. (Mat., Cs.)

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olution is better than 50 A. Diagrams, micrographs. 9 ref. (M21)

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Variation of structures with com-position of solid solutions in tin of antimony, bismuth, lead, indium, cadmium, zinc and mercury. Graphs, tables, diagrams. 12 ref. (M26, Sn, Sb, Bi, Pb, In, Cd, Zn, Hg)

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Moral Contribution to the System Molybdenum-Silicon. R. Kieffer and E. Cerwenka. Henry Brutcher, Altadena, Calif., Translation no. 2960, 12 p. (From Zeitschrift für Metallkunde, v. 43, no. 4, 1952, p. 101-105.)

Previously abstracted from original. See item 254-M, 1952.
(M24, Mo, Si)

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Results of an investigation based on microscopic and X-ray studies. 4 ref. (M26 M27 Ti, Cu, W)

409-M. Structure and Homogeneity Boundaries of Tantalum Carbide. V. I. Smirnova and B. F. Ormont. Henry Brutcher, Altadena, Calif., Translation no. 3376, 9 p. (From Doklady Akademii Nauk SSSR, v. 94, no. 3, 1954, p. 557-560.)

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Study of variation of quantities of pearlite and ferrite in cast iron molds at various locations in the mold. Micrographs, tables, drawings. (M27, CI)

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Transformations and **Resulting Structures**

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Graphitization tests on three carbon steels with 1.8, 2.3 and 3.4% silicon. Effects of cold rolling, annealing atmosphere, specimen size and nature of surface. Tables 12

and nature of surface. Tables. ref. (N8, CN)

118-N. Phase Transformations in Titanium-Rich Alloys of Iron and Titanium. D. H. Polonis and J. Gordon Parr. Journal of Metals, v. 6, Oct. 1954; American Institute of Mining and Metallurgical Engineers, Transactions, v. 200, Oct. 1954, p. 1148-1156.

High-purity alloys of titanium and iron, made by a technique of levitation melting, investigated with particular reference to martensite formation and decomposition in the hypo-eutectoid range. Photographs, graphs, micrographs. 15 ref. (N6, N9, Ti, Fe)

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Results of X-ray analysis of single crystals of alloys after quenching and natural and artificial aging. Diagrams. 7 ref. (N7, Al, Cu, Mg)

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Magnetic materials include Imperial permanent magnet steel, 6% tungsten, Hymax cobalt maget steels and Nial nickel-iron-aluminum magnet alloys. Photographs, graph. (To be continued.)
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 G. Herrmann. Chemische Technik,
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Antiferromagnetic bond between crystal ions. Temperature dependence of spontaneous magnetization. Calculation of magnetic properties by consideration of valence electrons and electrons from incomplete inner shells of the atoms. Diagrams. 33 ref. (P16, Co, Fe, Ni)

591-P. (Book.) Progress in Metal Physics. Bruce Chalmers and R. King, editors, v. 5, 324 p. 1954. Interscience Publishers, Inc., 250 Fifth Ave., New York, N. Y. \$9.50.

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(P general, M general, N general)

(Book.) Thermal Conductivity 592-P. (BOOK.) Thermal Collaboration of Metals and Alloys at Low Tempera-tures. Robert L. Powell and William A. Blanpied. National Bureau of Standards Circular 556. 68 p. Government Printing Office, Washington 25, D. C. \$0.50.

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Mechanical Properties and Test Methods: Deformation

1034-Q. Minimum Life in Fatigue. A. M. Freudenthal and E. J. Gumbel. American Statistical Association, Jour-nal, v. 49, no. 267, Sept. 1954, p. 575-

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1037-Q. On the Graphical Solution of Transient Vibration Problems, R. E. D. Bishop. Institution of Mechanical Engineers, Proceedings, v. 168, no. 10, 1954, p. 299-312; disc., p. 213 229

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1038-Q. Compression Wave Velocity Experiments With Copper. Jacob Sav-itt, R. H. Stresau and L. E. Starr. Journal of Applied Physics, v. 25, Oct. 1954, p. 1307-1310.

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1039-Q. Quantitative Substructure and Tensile-Property Investigations of Nickel Alloys. Betsy Ancker and Earl R. Parker. Journal of Metals, v. 6, Oct. 1954; American Institute of Mining and Metallurgical Engineers, Transactions, v. 200, Oct. 1954, p. 1155-1165 1155-1162

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1044-Q. The Influence of Metal Structure on Properties of Investment Castings. II. Nicholas J. Grant. Pre-cision Metal Molding, v. 12, Oct. 1954,

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1045-Q. Frictional Adhesion of Metal to Glass, Quartz, and Ceramic Surfaces. Richard B. Belser. Review of Scientific Instruments, v. 25, Sept. 1954, p. 862-864.

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of extension for study of plastic flow
under stress and deuteron bombard
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1047-Q. Radiation Effects on Structural Materials. C. R. Sutton and D. O. Leeser. Paper from "Nuclear Engineering". American Institute of Chemical Engineers, p. 208-221.
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Endurance limits of pearlitic and
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Tests show that slip and grain-boundary displacement occur concur-rently. Magnitude of ratio depends on test conditions. Tables, graphs, micrographs, reflection patterns. 32 ref. (Q24, Q3, Al)

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Aluminum Foll in Trans-

grams, table. 4 ref. (17, S1)
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Use of foil eliminates need for fine wire in wafer coils and simplifies winding operation. Photographs. diagrams, graph. (T1, A1)

(47) DECEMBER, 1954

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Applications on boats and all types of fish-handling equipment. Photographs, diagrams. (T22, Al)

307-T. Saving Machining Costs With Aluminum Castings. W. J. Ev-ans. Modern Metals, v. 10, Oct. 1954, p. 68-69.

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310-T. How Many Pounds of Zinc Die Castings Go Into Today's Cars? Precision Metal Molding, v. 12, Nov. 1954, p. 39-41. Consumption data and typical ap-plications Curabby photography

plications. Graph, photographs. (T21, Zn)

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Economics and range of applica-tion of U-shaped extruded aluminum bus bars; electrical and mechanical design; special techniques of instal-lation. Diagrams, tables, graphs. (To be continued.) (T1, A1)

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Otto Müller. Glückauf, v. 90, nos. 37
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Uses of different type drills, methods of attaching drills to drill rods,
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Materials General Coverage of Specific Materials

Titanium in Canada. Laura Canadian Business, v. 27, 345-V. Tatham. Oct. 1954, p. 26-29.
Refining problems, properties and

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346-V. An Appraisal of Cold-Reduced Electrical Steels. D. W. Thompson and G. R. Hemmeter. Electrical Manufacturing, v. 54, Oct.

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Comparison of cold rolled versus hot rolled sheets. Fabrication, properties, structure, performance characteristics. Micrographs, graphs, photograph. (SG-p, ST)

347-V. Electrical Contacts. II. F. J. Spayth and V. E. Heil. Electrical Manufacturing, v. 54, Oct. 1954, p. 122-127, 340.

Performance factors on pure metals, true alloys, silver semi-refrac-tory compacts and compositions of refractory metals with silver or cop-per. Properties and applications. Tables, photographs. (T1, SG-r)

348-V. Lower-Nickel Stainless Steel Castings. J. Lomas. Machinery Lloyd (Overseas Ed.), v. 26, Sept. 25, 1954, (Overseas p. 83, 85.

Properties and application of 21% chromium, 9% nickel alloys. (SS)

349-V. Good Commercial Nodular Irons Rival Steel in Strength, Ductility. Richard Schneidewind. SAE Journal, v. 62, Oct. 1954, p. 94-96.
Attractive properties for automotive and tractor parts. Castability superior to steel and malleable iron.

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353-V. (German.) New Copper Alloys, Especially for the Production of Cast Parts. Eugen Vaders. Zeitschrift für Metallkunde, v. 45, no. 9, Sept. 1954, p. 528-533.

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Copper-arsenic, copper-antimony and copper-lead-silicon alloys with strength, bearing and wear-resistance properties superior to those of copper-tin bronzes. Suitability of new alloys for chill castings with smooth, oxide-free surfaces. Tables, micrographs, photographs. 7 ref. (Cu, Pb, Sn)
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354-V. Some 12 Per Cent Chromium Alloys for 1000° F. to 1200° F. Operation. D. L. Newhouse, B. R. Seguin and E. M. Lape. ASME, Transactions, v. 76, Oct. 1954, p. 1107-1120; disc., p. 1120-1122.

Composition, heat treatment, tem-

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Development of existing applica-tions and new products for the proc-ess and other industries. Photo-graph. 135 ref. (T29, Al)

356-V. Copper and Copper Alloys. Raphael Katzen. *Industrial and Engineering Chemistry*, v. 46, Oct. 1954, p. 2065-2066.

Significant developments and data accumulated during past 3 yr. Photograph. 11 ref. (T29, Cu)

357-V. Iron, Mild Steels, and Low-Alloy Steels. Homer L. Shaw. Industrial and Engineering Chemistry, v. 46, Oct. 1954, p. 2084-2087.

Developments in iron, and mild and low alloy steels during 1953 of interest to the chemical industry. 64 ref. (T29, CI, CN, AY)

358-V. Lead and Lead Alloys. Kempton H. Roll. Industrial and Engineering Chemistry, v. 46, Oct. 1954, p. 2088-2091

Research progress, engineering applications and technological advancements during past year. 35 ref. (T29, Pb)

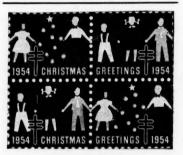
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Physical and mechanical properties, corrosion-resisting characteristics and significance in industrial problems. 200 ref. (T29, Ni)

360-V. Stainless Steels and Other Ferrous Alloys. Walter A. Luce. Industrial and Engineering Chemistry, v. 46, Oct. 1954, p. 2114-2124.

Corrosion, mechanical properties and structure, high-temperature properties, welding, metal working (Continued on p. 51)



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METALLURGICAL ENGINEERS

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(Continued from p. 48) and surface treatment. graphs. 167 ref. (T29, SS) Photo-

361-V. Tin and Its Alloys. Robert J. Nekervis. Industrial and Engineering Chemistry, v. 46, Oct. 1954, p. 2124-2127

Tin as a replacement for nickel in electrocoating and copper alloys, new tin-containing materials, coating methods and corrosion resistance. Photographs. 56 ref. (T29, L17, Sn)

362-V. Less Common Metals. W. R. Bekebrede and L. F. Yntema. Industrial and Engineering Chemistry, v. 46, Oct. 1954, p. 2130-2135.

Literature review of 1954 on ti-

tanium, molybdenum, zirconium and tantalum as materials of construction. Photograph. 35 (T29, Ti, Mo, Zr, Ta) 35 ref.

363-V. High-Strength Weldable Steel. W. E. Bardgett and L. Reeve. Iron & Steel, v. 27, Oct. 1954, p. 479-

Development of Fortiweld (low-alloy, boron-molybdenum) steel from 1949 to 1953. Effects of composition and heat treatment on mechanical properties. Tables, graphs. (Q general, K general, AY)

364-V. (German.) Extruded Products of Alloy ZnAl32Cu3. J. Schramm. Metall, v. 8, nos. 19-20, Oct. 1954, p. 773-778.

Compositions, structures, mechanical properties and uses. Graphs, tables. 9 ref. (Zn, Al, Cu)

365-V. NI-Hard. Hard White Cast Iron. Alloy Digest, no. Cl-9, Nov.

1954. Composition, physical and mechanical properties and processing data. (CI)

366-V. Berylco 165. Heat Treat-able Beryllium Copper Wrought Al-loy. Alloy Digest, no. Cu-20, Nov.

Composition, physical and mechanical properties and processing data. (Cu)

367-V. Chlorimet No. 2. Corrosion Resistant Alloy. Alloy Digest, no. Ni-12, Nov. 1954. Composition, mechanical proper-ties, corrosion resistance and proc-essing data. (SG-g, Ni, Mo)

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371-V. Electrite Ultra Cobalt. High Speed Steel. Alloy Digest, no. TS-27, 1954.

Composition, mechanical proper-ties, heat treating and machinability. (TS)

72-V. Mallory 1000. High Density lungsten Alloy. Alloy Digest, no. W-2, lov., 1954. 372-V. Nov

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Sources, chemical, physical and mechanical properties, uses. (Ta)

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Data sheets of physical and me-chanical properties. (Pb)

377-V. Which Beryllium Copper Alloy for Your Casting? J. T. Richards. Precision Metal Molding, v. 12, Nov. 1954, p. 42-43, 38-89.
Composition, physical and mechanical properties of three alloys. Photographs, table. (E general, Cu)

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History: occurrence: structure.

History; occurrence; separation techniques, properties: separation techniques, properties; analytical methods, and applications of the elements whose atomic num-bers range from 57 to 71. (EG-g)

379-V. (Book.) The Light Metals Handbook. George A. Pagonis. v. I-II. 199 and 185 p. 1954. D. Van Nostrand Co., Inc., 250 Fourth Ave., New York 3, N. Y. \$8.50. Volume I contains text, and vol-

volume I contains text, and volume II tabular data on aluminum and magnesium-base alloys. Includes analyses, chemical reaction characteristics, mechanical properties, heat treatment, casting and forming characteristics, and joining methods.

380-V. (Book) Ultra High Strength Steels in Aircraft Applications. 73 p. 1953. Society of Automotive Engineers, Inc., 29 West 39th Street, New York 18, N. Y.

Includes "Composition and Heat Treatment of High Strength Steels", Cyril Wells; "The Development of Steel for Use at High Strength Level", J. M. Hodge, R. D. Manning, and J. A. Bauscher; "Development of a Steel for the 280,000 to 300,000 Psi Tensile Strength Bracket", J. W. Sands; "Processing of High Strength Steel Parts", C. E. Moeller; "Processing of Highly Heat Treated Steel", G. G. Wald; and "Design Considerations in the Use of Ultra High Strength Alloy Steels in Aircraft", D. A. Redwine. (T24, Q general, AY) Includes "Composition and Heat

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Write Box 12-140, Metals Review

METALLURGICAL ENGINEER

B.S. degree plus one to three years experience for research and process development in special alloys having atomic energy application. Location Ohio. Please include com-plete description of work experience, present salary, etc.

Box 12-145, Metals Review

METALLURGICAL ENGINEER

B.S. degree plus one to three years experience with interest in welding application and development of welding materials and processes in special alloys, including titanium, zirconium, etc. Location Ohio. Please include complete description of work experience, present salary, etc.

Box 12-150, Metals Review

WANTED-Metallurgists with B.S. or equivalent and three or more years of light metal fabricating experience, preferably in production of extrusions or forgings. Plant development and control work involved. Salary open. All replys treated confidentially.

Box 12-135, Metals Review

METALLURGISTS

looking for opportunities

ATOMIC ENERGY

METALLOGRAPHERS

METALLURGISTS SOLID STATE PHYSICISTS PHYSICAL CHEMISTS

METALLURGICAL or WELDING ENGINEERS

B.S. plus 2 or more years experience in non-ferrous metallography

B.S. - M.S. - Ph.D. Fundamental and applied work in corrosion, physical metallurgy; high-temperature problems

B.S. - M.S. Applied work in weldability studies, welding methods, etc.

Send resume' and salary requirements to **Central Employment Office Technical Personnel**

CARBIDE and CARBON CHEMICALS COMPANY

A Division of Union Carbide and Carbon Corporation

Post Office Box P Oak Ridge, Tennessee

MORE FOR YOUR MONEY

PATENTS: (Insurance)

Patents we have or have pending are considered the same as we consider insurance. You pay no extra dollars to buy Holden products because of patents held by us or because these products are made under these patents. It does provide us with the opportunity of making our products to specifications which provide an extra profit to you because of the general chemical or mechanical values.

SPECIFICATIONS: (Quality)

All Holden products are made to definite chemical specifications. These chemical specifications are specific whether applied to a product which we make under a Holden patent or whether you require a particular chemical analysis which you feel is more suitable to your application.

1500-lbs Per Hr.

Isothermal Heat Treating

425 KVA

PRICING: (Competitive)

The prices you pay for Holden products versus specification products differ only as follows: If the specification product does not utilize any expensive chemicals, then our price is directly competitive to any firm quoting nationally on an identical product.

PRICE DIFFERENCE: (Profits)

Our price difference between Holden specifications under Holden patents differs in the more expensive chemicals which may be required for the same temperature range. The price, therefore, is based on the cost of a given specification plus the variance in difference in cost where Holden additives may be used.

ADDITIVES:

The value of additives in Holden products cannot be too highly stressed versus rectification. Holden additives are covered by U.S. patents issued or pending. These additives do the following for you, in relation to profits:

- 1. Increase your ceramic pot life 50% or more.
- 2. Increase your electrode life from 5 weeks to 5 months in over-the-side electrode furnaces using inconel electrodes.
- 3. Increase your alloy pot life from 500 to 3000 hours depending on chemical analysis.



Gas Fired Type 212, Temperature range 300-1700°F.

PROFITS: (Extra)

The profits to be made by use of Holden products and equipment relate to LESS DOWN TIME, LONGER LIFE OF ELECTRODES, CERAMIC POTS and many other factors which contribute to the basic burden of a business.

VAPORIZATION:

Dollar for dollar you will find that Holden salt baths have less vaporization because of the stabilizers and additives present in the salt baths and therefore instead of 10 to 20% of your salt losses going up the stack, they are available for productive use in all Holden products.

As a matter of information, you may be interested in some of the Holden FIRST:

- 1. The first single liquid carburizing salt bath in the United States.
- 2. The first water soluble carburizing bath in the United States.
- 3. The first stable bath for nitriding high speed steels.
- 4. A method of bright tempering steel articles in salt baths.
- 5. A method for wire patenting in salt baths and simultaneously coating with a drawing lubricant.
- 6. A pressure nitriding process which can be used on nitralloy as well as stain less steels.
- 7. An open end sighting tube for controlling salt baths at high temperatures.
- 8. The first controllable marquenching unit with a combined pump and filtering system, still the most practical in the world.

Why not make use of some of these FIRSTS above to make yourself an additional profit?

THE A. F. HOLDEN COMPANY

P.O. Box 1898 New Haven 8, Conn. 3311 E. Slauson Avenue Los Angeles 58, Calif. 11300 Schaefer Highway Detroit 27, Michigan

Type 401 Marquenching Austempering Furnace, 300 to 10,000 lbs, production

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